



# Post-acceleration of RIBs – Important consideration and challenges

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VECC

**Indo-Japan School on Advance Accelerators for Ions and Electrons**

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# Our Main Activities

- **Accelerator-based research in nuclear physics, material science, isotope production, radiochemistry, analytical chemistry etc., & development of large scale detectors and experimental facilities**
- **Accelerator design, development, construction, and operation**
- **Theoretical nuclear physics**
- **Collaborations at RHIC, LHC, INO, FAIR, TRIUMF, Fermi Lab, ...**
- **Regional Radiation Medicine Centre**

## 224cm Variable Energy Cyclotron; Operating since 1977

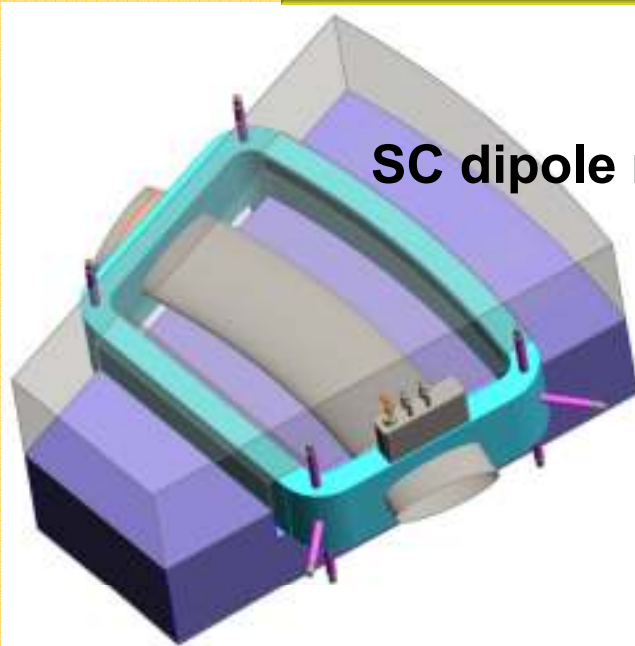


# VECC SUPERCONDUCTING CYCLOTRON

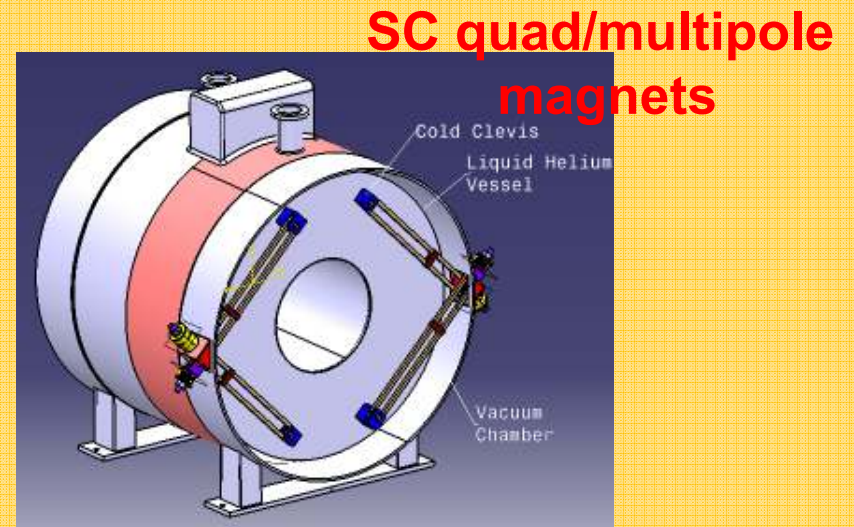
- ▶  $K_{\text{bend}} = 520$
- ▶ Accelerate heavy ion beams
- ▶ Energy
  - ▶ 80 MeV/nucleon for light ions
  - ▶ 8 MeV/nucleon for heavy ions
- ▶ Radio-frequency system
  - ▶ 9-27 MHz
  - ▶ 80 kV maximum Dee voltage
- ▶ Superconducting magnet
  - ▶ Average magnetic field = 5 Tesla
  - ▶ 100 Tonnes magnet iron
  - ▶ 12.5 Tonnes cryostat



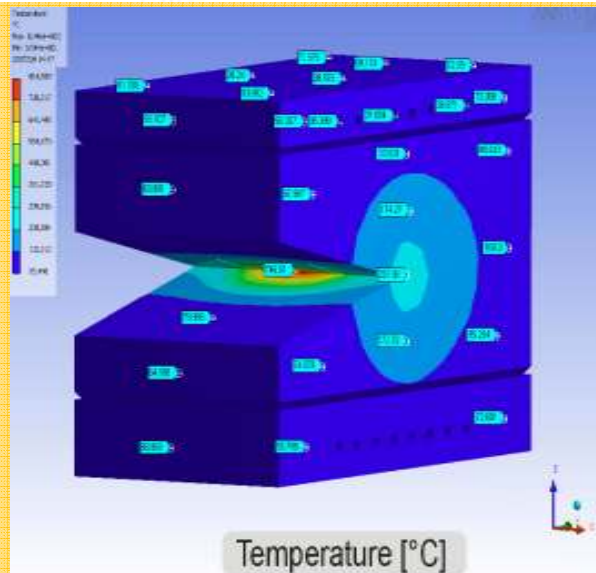
# Indo-FAIR Collaboration



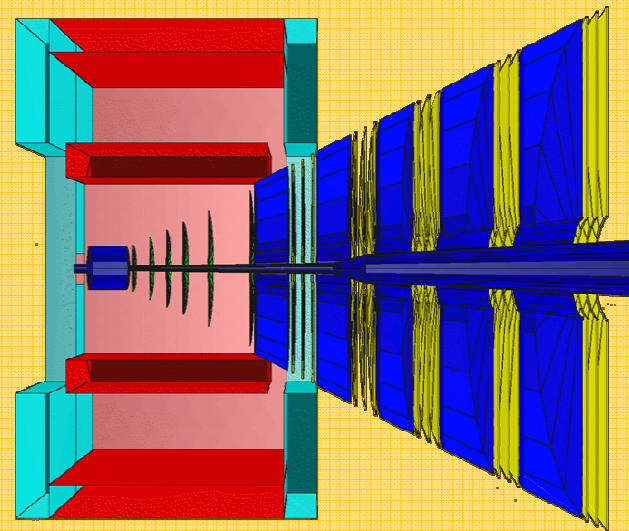
SC dipole magnets



SC quad/multipole magnets



Beam stoppers



MuCH : CBM expts.

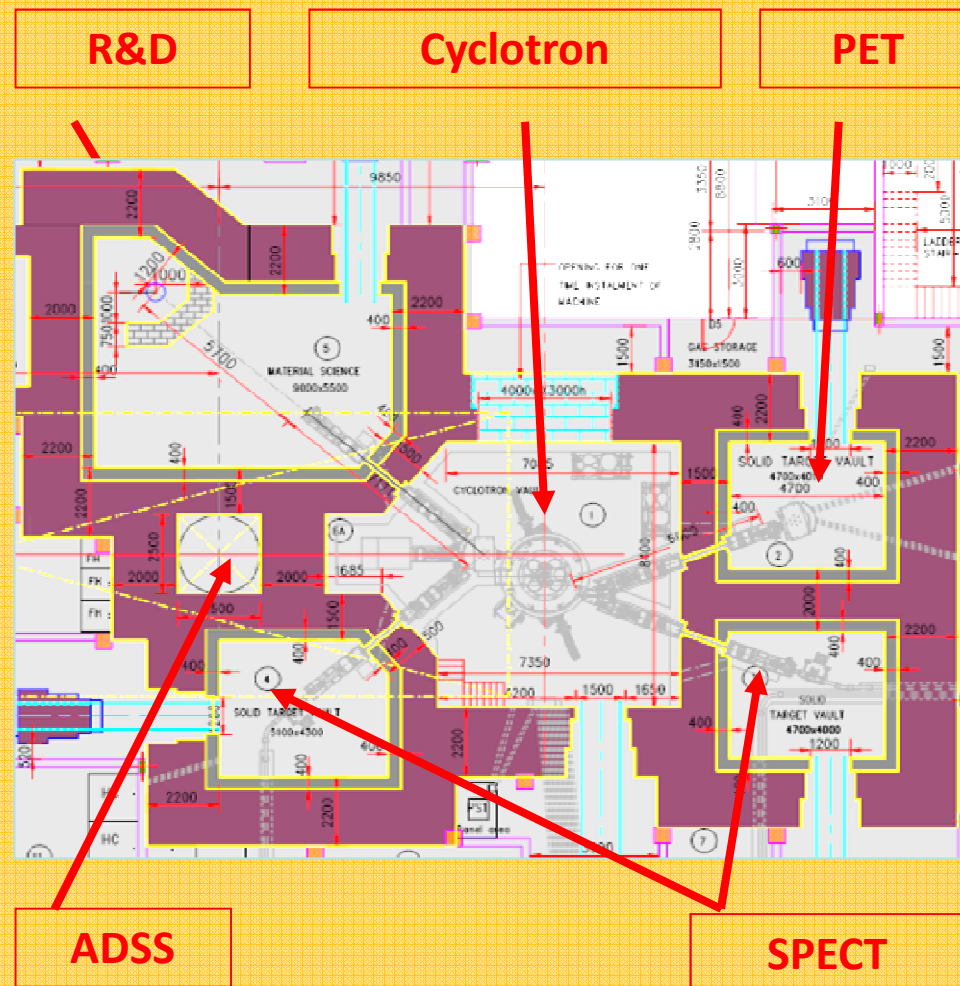
# DAE Medical Cyclotron Project at Kolkata (30 MeV, 500 $\mu$ A p)

## Importance in Atomic Energy Program:

- Material Science R&D on structural materials for Nuclear Reactor
- R&D on LBE target for ADSS

## Societal Benefit:

Production of SPECT (Ga-67, Tl-201) and PET radio-isotopes and processing radio-pharmaceuticals used in nuclear imaging of cancerous tumors.



# What is RIB ??

## Ions of $\beta$ -unstable nuclei

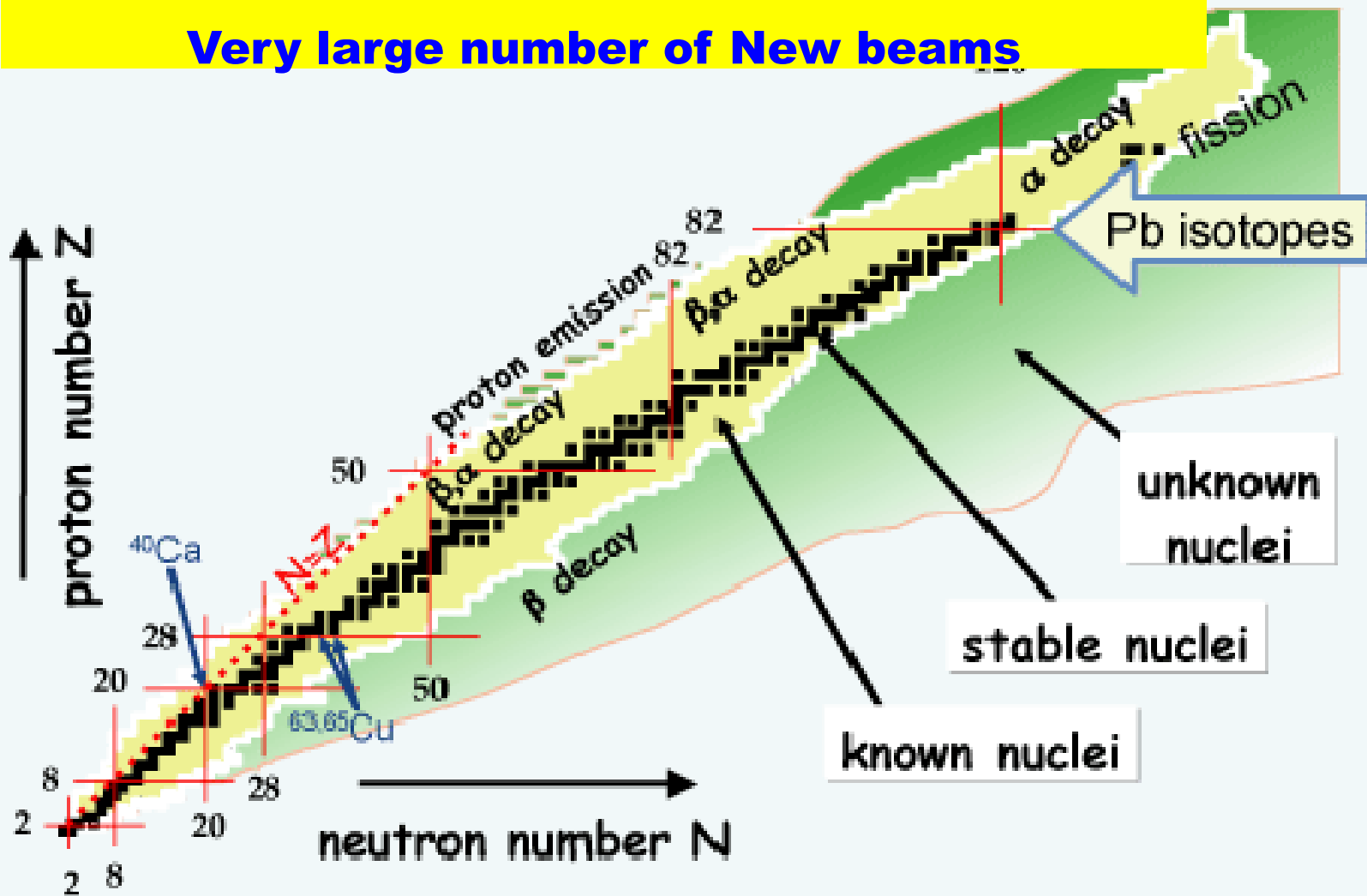
Proton Number

Z		16Ne 9E-21 s 2P: 100.00%	17Ne 109.2 MS e: 100.00% ep: 100.00%	18Ne 1.6670 s e: 100.00%	19Ne 17.22 s e: 100.00%	20Ne STABLE 90.48%	21Ne STABLE 0.27%	22Ne STABLE 9.25%
9	14F P	15F 1.0 MeV P: 100.00%	16F 40 KeV P: 100.00%	17F 64.49 s e: 100.00%	18F 109.77 M e: 100.00%	19F STABLE 100%	20F 11.07 s $\beta^-$ : 100.00%	21F 4.158 s $\beta^-$ : 100.00%
8	13O 8.58 MS ep: 100.00% e: 100.00%	14O 70.620 s e: 100.00%	15O 122.24 s e: 100.00%	16O STABLE 99.757%	17O STABLE 0.038%	18O STABLE 0.205%	19O 26.88 s $\beta^-$ : 100.00%	20O 13.51 s $\beta^-$ : 100.00%
7	12N 11.000 MS e: 100.00%	13N 9.965 M e: 100.00%	14N STABLE 99.636%	15N STABLE 0.364%	16N 7.13 s $\beta^-$ : 100.00% $\beta^-$ - $\alpha$ : 1.2E-3%	17N 4.173 s $\beta^-$ : 100.00% $\beta^-$ -n: 95.1%	18N 620 MS $\beta^-$ : 100.00% $\beta^-$ - $\alpha$ : 12.20%	19N 336 MS $\beta^-$ : 100.00% $\beta^-$ -n: 41.80%
6	11C 20.334 M e: 100.00%	12C STABLE 98.93%	13C STABLE 1.07%	14C 5700 Y $\beta^-$ : 100.00%	15C 2.449 s $\beta^-$ : 100.00%	16C 0.747 s $\beta^-$ : 100.00% $\beta^-$ -n: 99.00%	17C 193 MS $\beta^-$ : 100.00% $\beta^-$ -n: 32.00%	18C 92 MS $\beta^-$ : 100.00% $\beta^-$ -n: 31.50%
	5	6	7	8	9	10	11	12

Neutron Number

**Unusual n/p ratio compared to stable nuclei**

**Very large number of New beams**

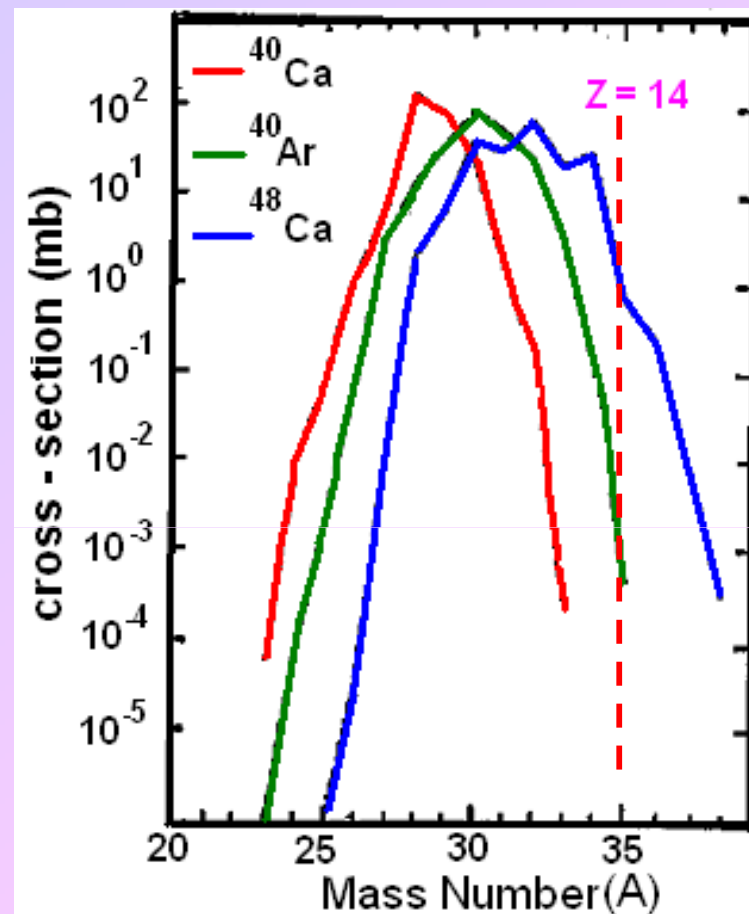




## Why we need RIB ??

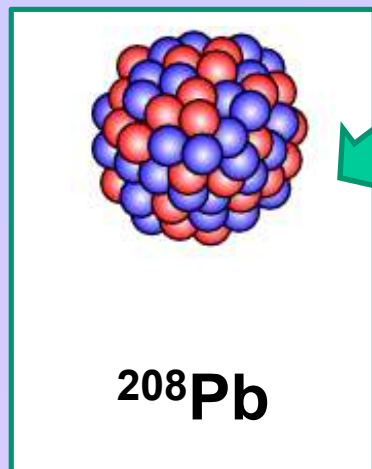
Using RIB it is possible to produce new nuclei.

Selecting a suitable combination of RIB & target it is possible to produce nuclei away from the stability line with a larger cross section compared to stable beams – this allows detailed study of nuclei

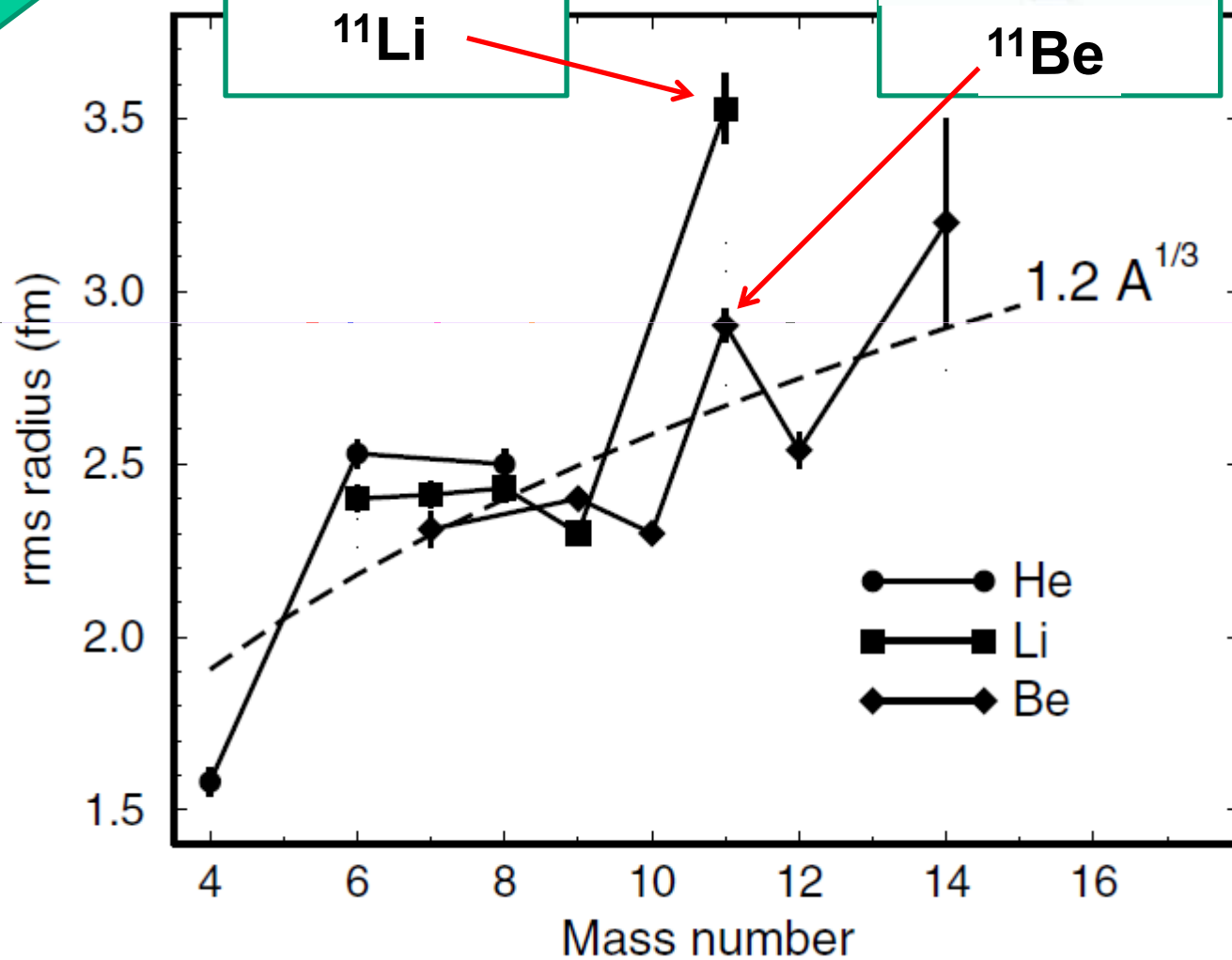
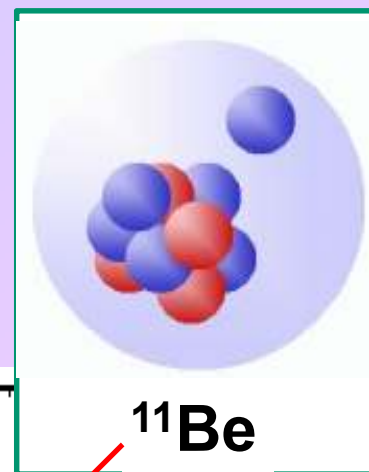
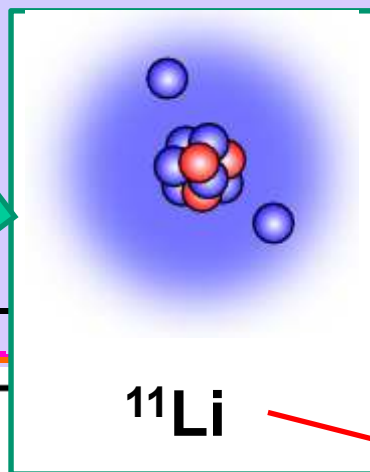


Exotic neutron-rich nuclei  $^{35}\text{Si}$  produced with different projectiles using PF reaction.

# Nuclear Halo



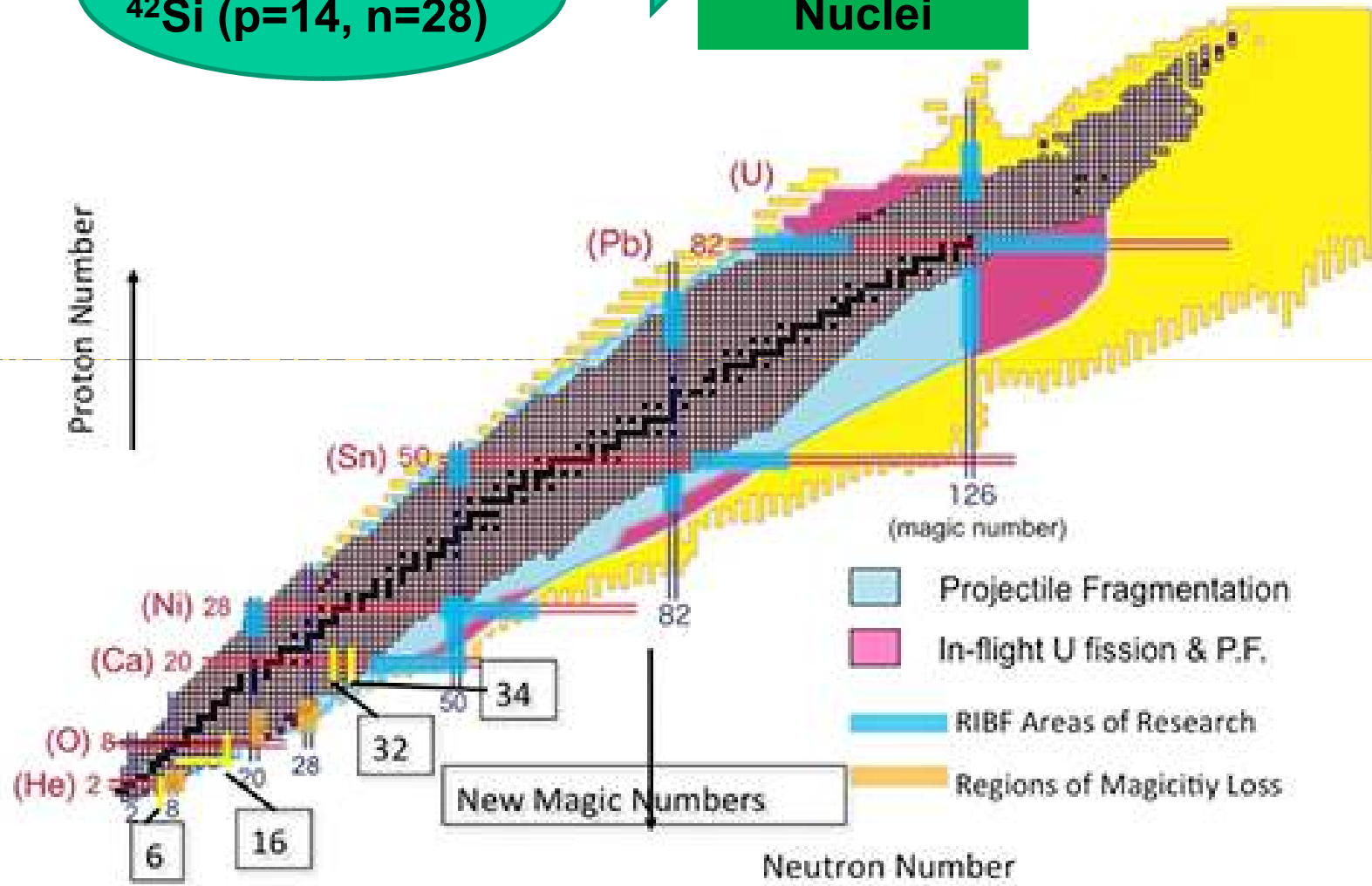
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# The magic of magic numbers not working

$^{32}\text{Mg}$  (p=12, n=20)  
 $^{42}\text{Si}$  (p=14, n=28)

Deformed Nuclei



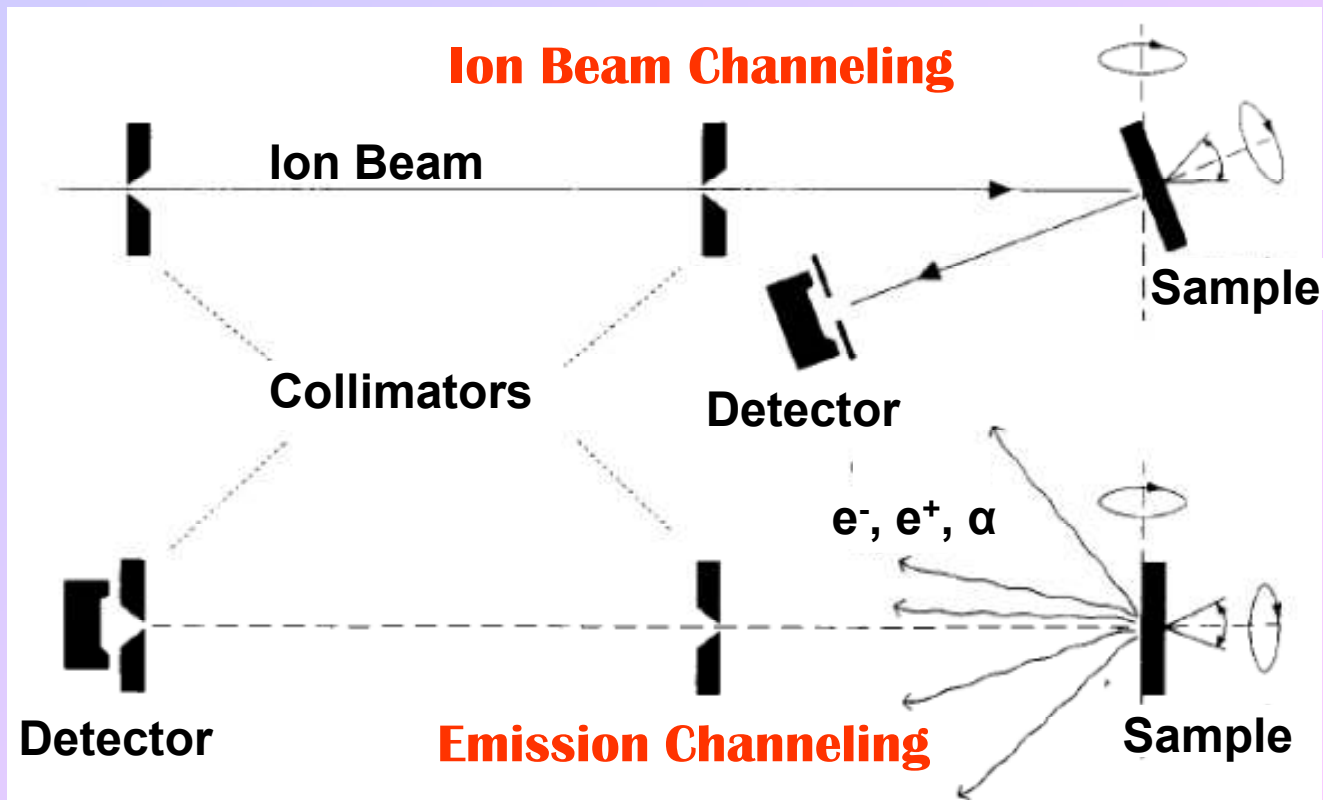
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**Study of formation & propagation of lattice defects by “Emission Challenging” Technique.**



- Req. implantation dose of radioactive atoms is significantly lower than that of ion channeling experiment.
- Radiation damage during channeling analysis negligible.
- **Sensitivity of EC  $\gg$  higher than ion channeling tech. ( $1E13$  &  $1E18$  /cc)**

## Physics Motivation

## Medical research

**Radioisotope Therapy** : A radionuclide is delivered to a tumor site using a biologically active molecule which decays via  $\beta^-$  or  $\alpha$ .

Using RIB one can produce such nuclide with **high specific activity** as it will be carrier free or no-carrier-added form (suitable target+projectile & clean separation) + **availability of new radioisotopes**.

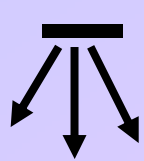
**PET (Positron Emission Tomography)** – medical imaging of tumors, mapping of human brain and heart function. Most of the PET isotopes are short lived for clinical use & research. Using RIB it is possible to produce **longer lived PET isotopes** ( $^{72}\text{As}$  :  $T_{1/2} \sim 26$  hours) which are carrier free i.e. **high sp. Activity**.

# Production of RIBs

Primary Beam  
(n, p,  $\alpha$ ,  $^3\text{He}$ ,  
HI's)



Thick Target

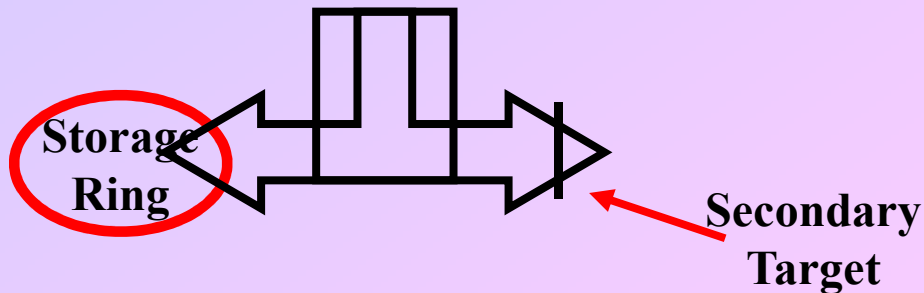


Ion Source

Mass / Isobaric separation

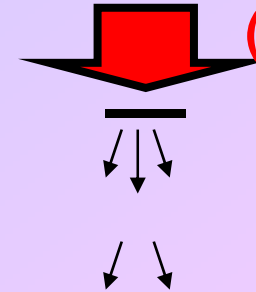
RIBs

Post-Accelerator  
(cyclotron / RFQ+Linac)

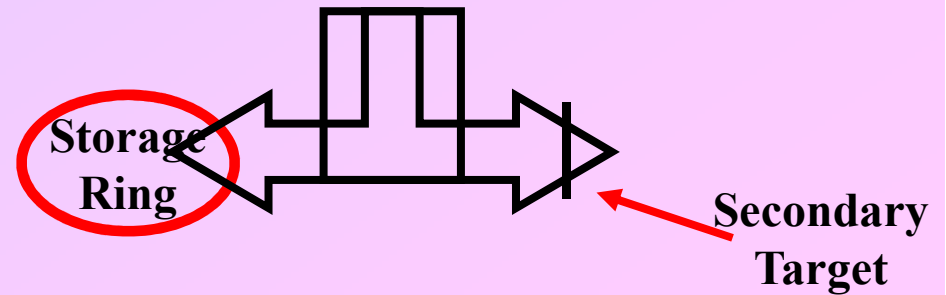


ISOL POST-ACCELERATOR

Primary Beam  
(HI:  $E > 300 \text{ MeV/u}$ )



Projectile  
Fragment  
Separator



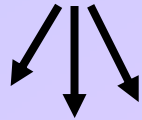
PROJECTILE FRAGMENTOR

# Production of RIBs

**Primary Beam**  
(n, p,  $\alpha$ ,  $^3\text{He}$ ,  
HI's)



Thick Target

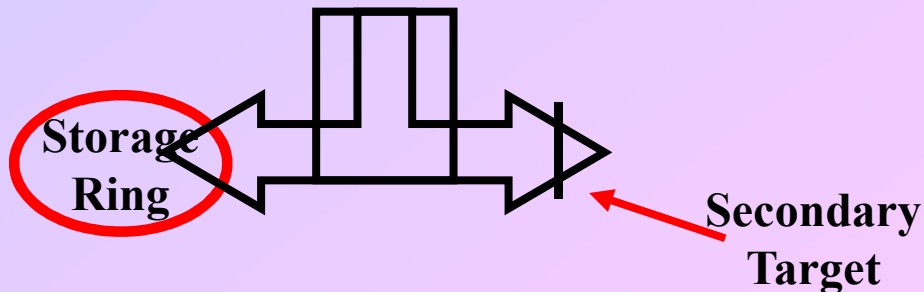


**Ion Source**

**Mass / Isobaric separation**

RIBs

**Post-Accelerator**  
(cyclotron / RFQ+Linac)



**ISOL POST-ACCELERATOR**

- **Thick Target** → Sustain high current for longer duration / Fast & efficient release properties.
- **Ion Source** → High on-line efficiency for higher charge states for many elements in hostile environment of target.
- **Separation & Acceleration** → Isobaric separation and acceleration without sacrificing the intensity.

## Pros :

- **Beam Quality** → Clean beam / Small energy width.

## Cons :

- **Half-life** → Lower threshold.

# Production of RIBs

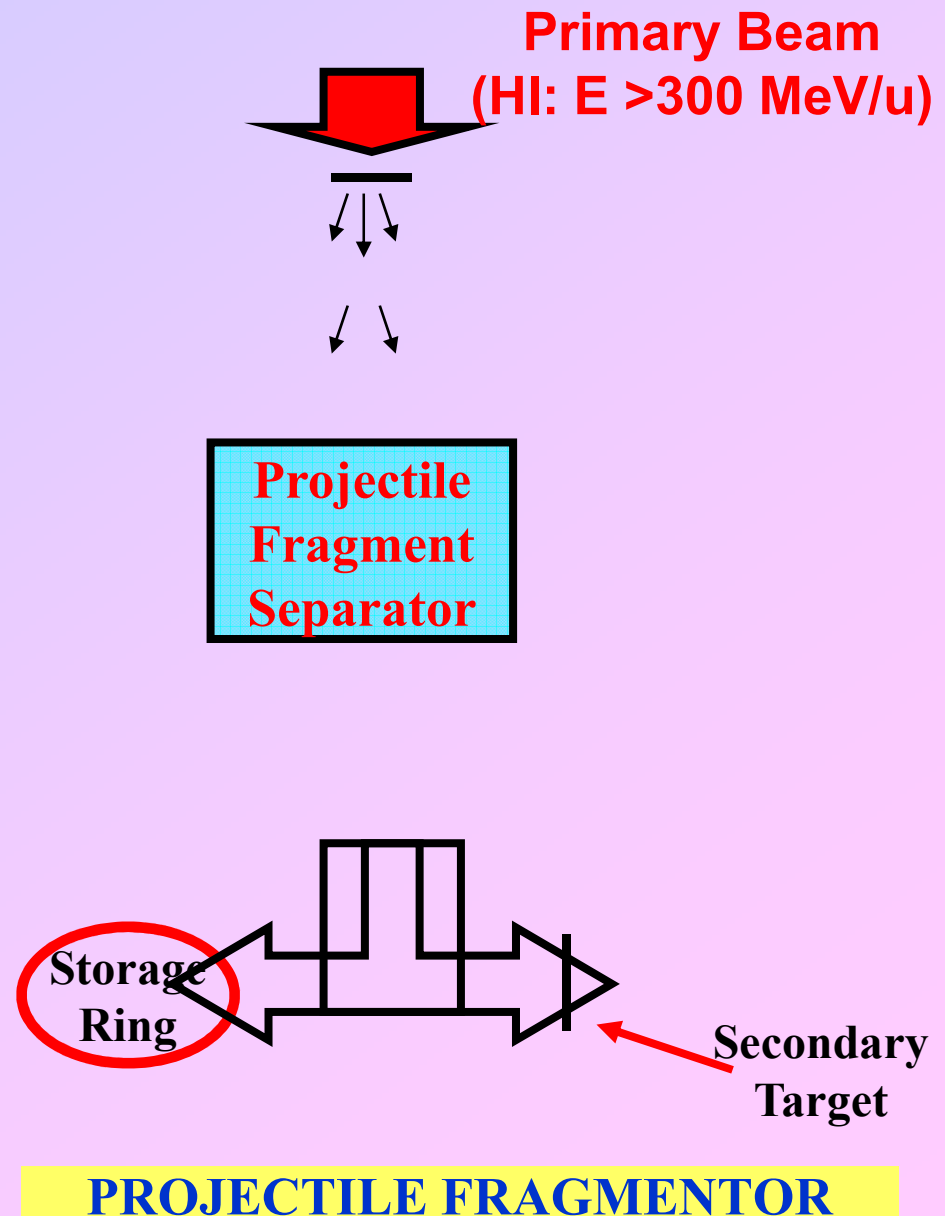
- **Primary Beam IS** → High current for high charge states.
- **Pri. Beam acceleration** → Acceleration of HIs to high energy ( $\approx 300$  MeV/u) W/O losing intensity.
- **Separation** → Clean separation of PFs.

## Pros :

- **Half-life** → Even isomeric beams can be produced.
- **Exoticity** → Extremely exotic species can be produced.

## Cons :

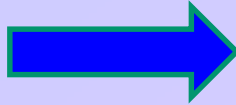
**Beam Quality** → Mixed beam / Larger energy width.





## Production of RIBs in ISOL method

**p / d /  $\alpha$**



**( $\leq 10$  MeV/u)**

**CN Formation /  
Evaporation of nucleons**

**Mainly p-rich RIBs close to  
the stability line  
Adv : Few reaction channels**

**p / d /  $\alpha$**



**( $\geq 100$  MeV/u)**

**Spallation / Fission**

**Mainly p-rich RIBs  
Adv : Exotic Products**

**HI's**



**( $\geq 100$  MeV/u)**

**Projectile Fragmentation**

**Both p & n -rich RIBs  
Adv : Exotic Products**

**n /  $\gamma$**



**Fission / Photo-fission**

**n -rich RIBs  
Adv : Exotic / High cross-section**

## Production of RIBs in ISOL method

$$I_{RIB} = I_{PRI} * N_{TARGET} * \sigma * \varepsilon_1 * \varepsilon_2 * \varepsilon_3 * \varepsilon_4$$

$$I_{PRI} = 1\mu A \sim 10^{13} \text{ pps}$$

$$N_{TARGET} \sim 1g/cm^2 \sim 10^{23} \text{ nuclei/cm}^2$$

$$\sigma \sim 50mb \sim 10^{-26} \text{ cm}^2$$

$$I_{RIB} \sim 10^{10} \text{ pps} (\varepsilon_1 * \varepsilon_2 * \varepsilon_3 * \varepsilon_4 = 1)$$

RIB release & Transport

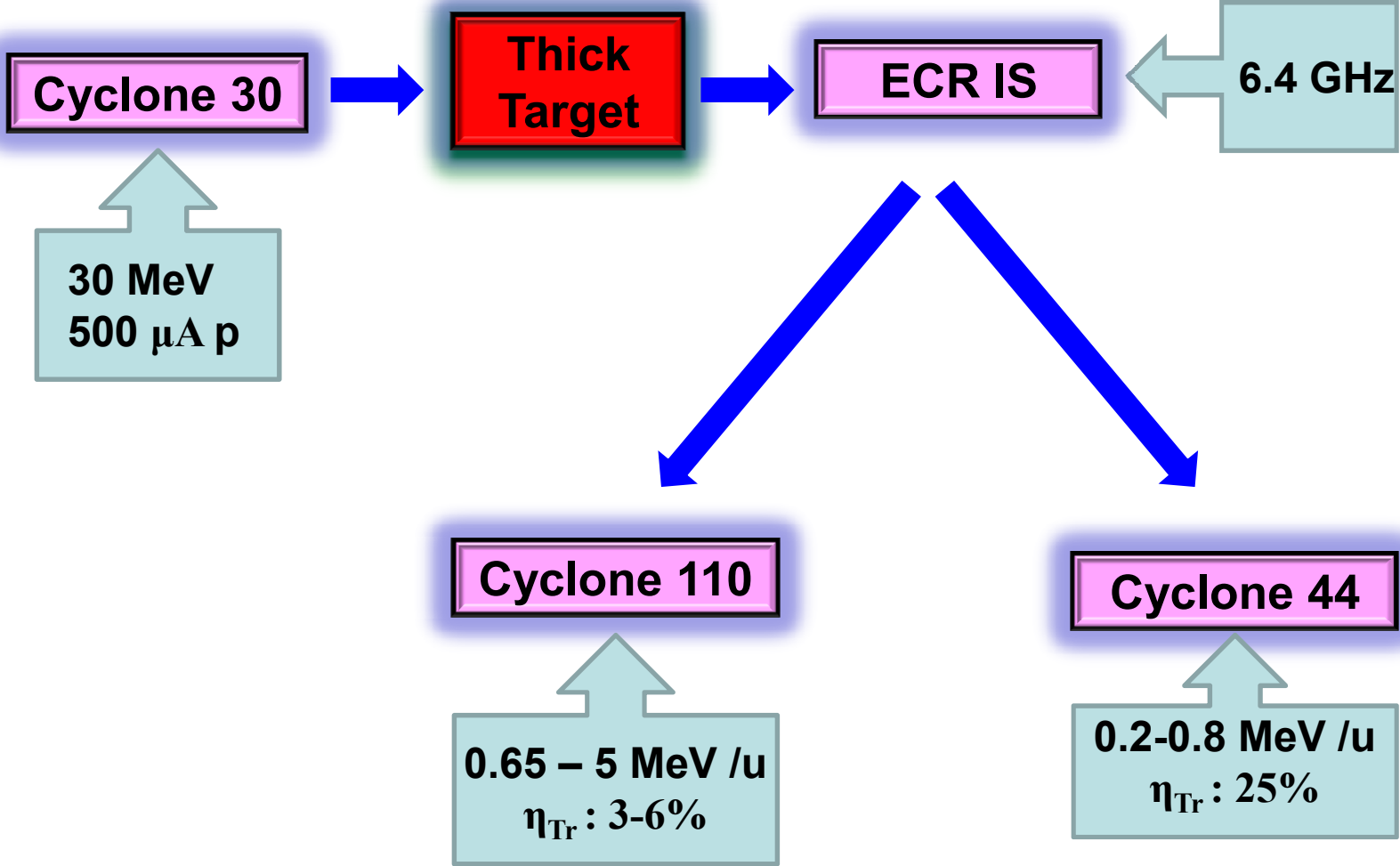
Ion Source

Decay Loss

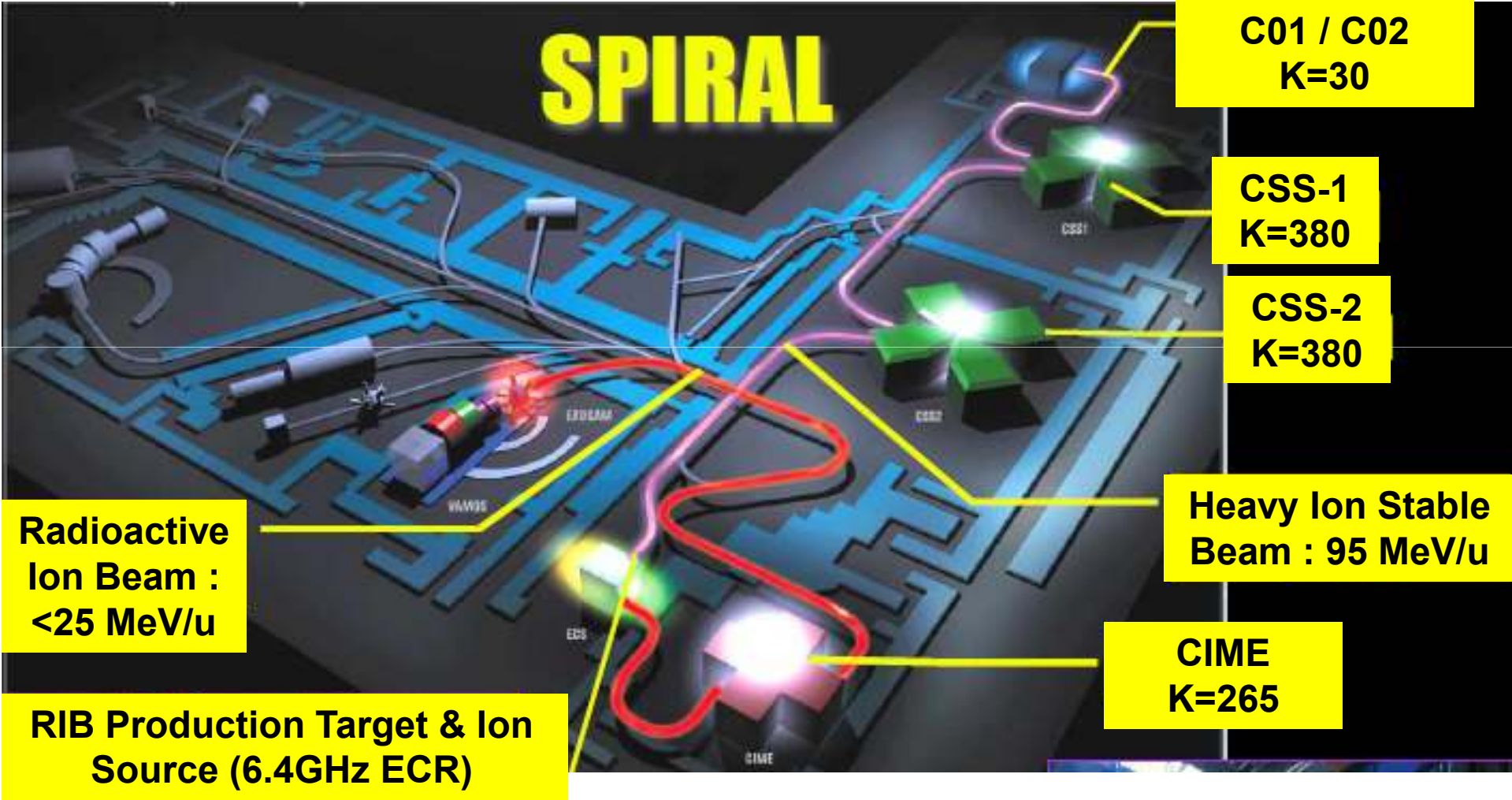
Acceleration

**It is important to maximise all the efficiency factors involved**

# Louvain-la Neuve - Belgium



# GANIL - France



# SPIRAL-II GANIL - France

RFQ 1 & 2  
88 MHz



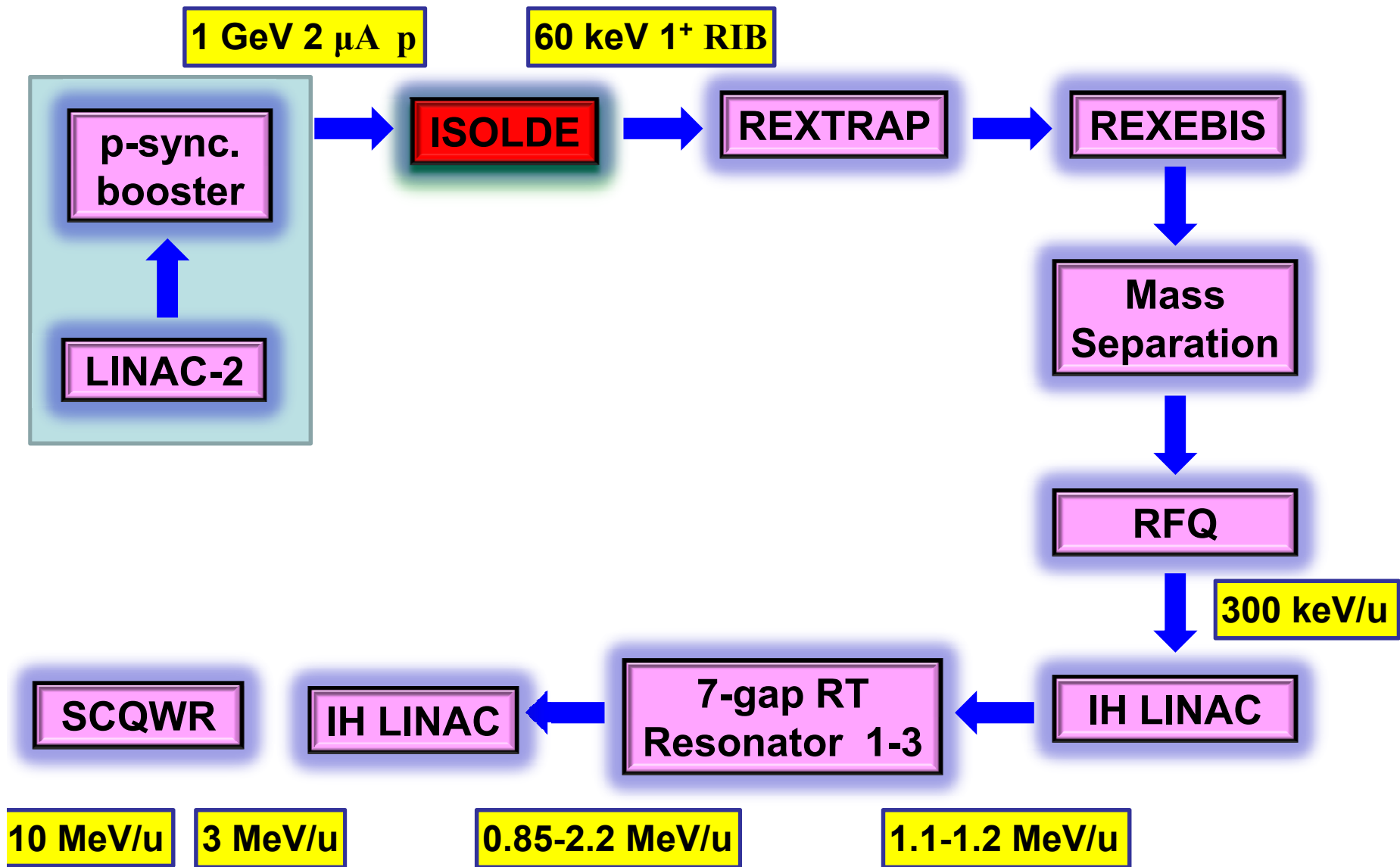
QWR @ 88 MHz  
12 QWR,  $\beta=0.07$



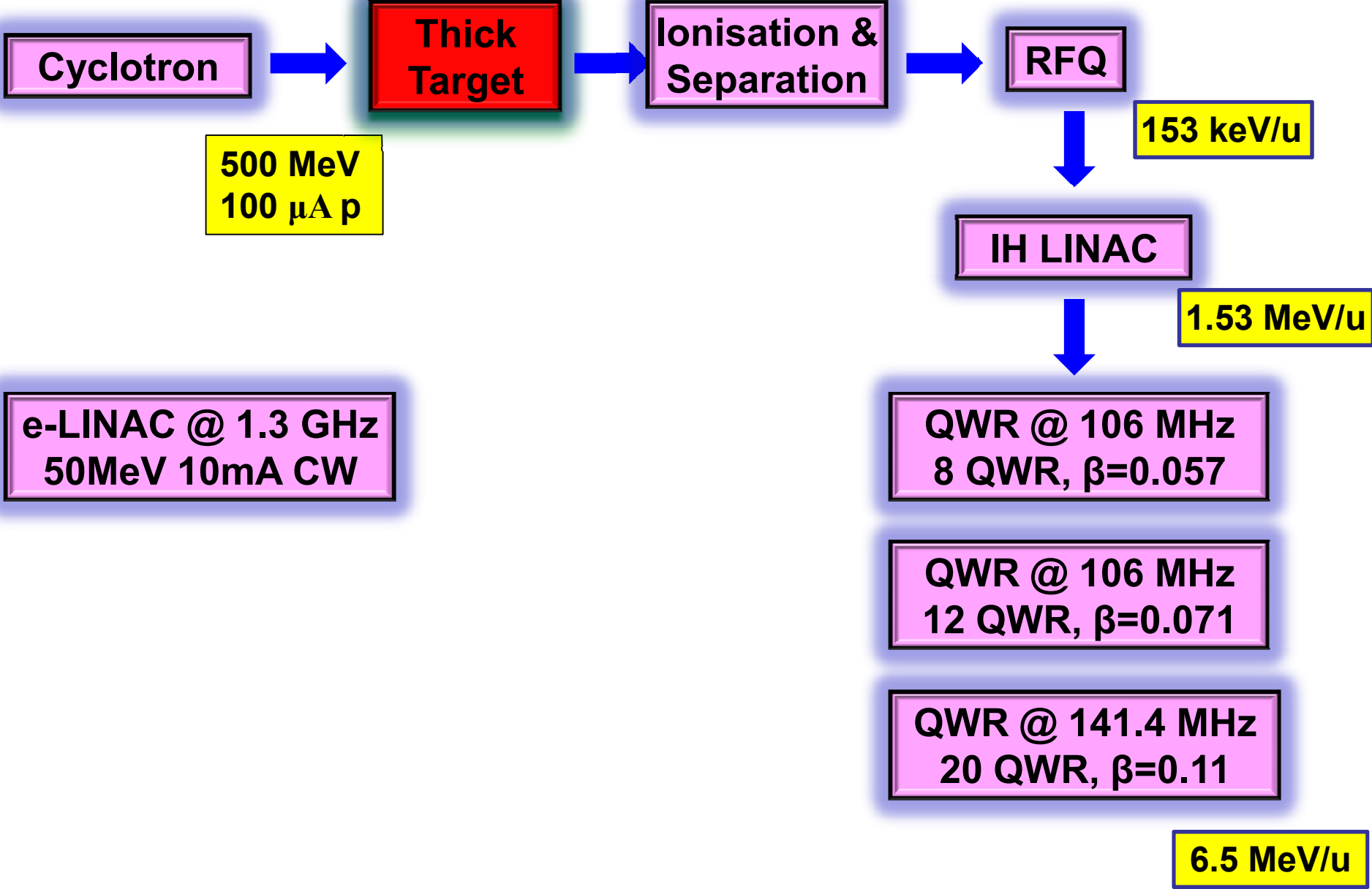
HWR @ 176 MHz  
18 HWR,  $\beta=0.14$

33 MeV p  
40 MeV d @ 5mA  
14.5 MeV/u HI @1mA

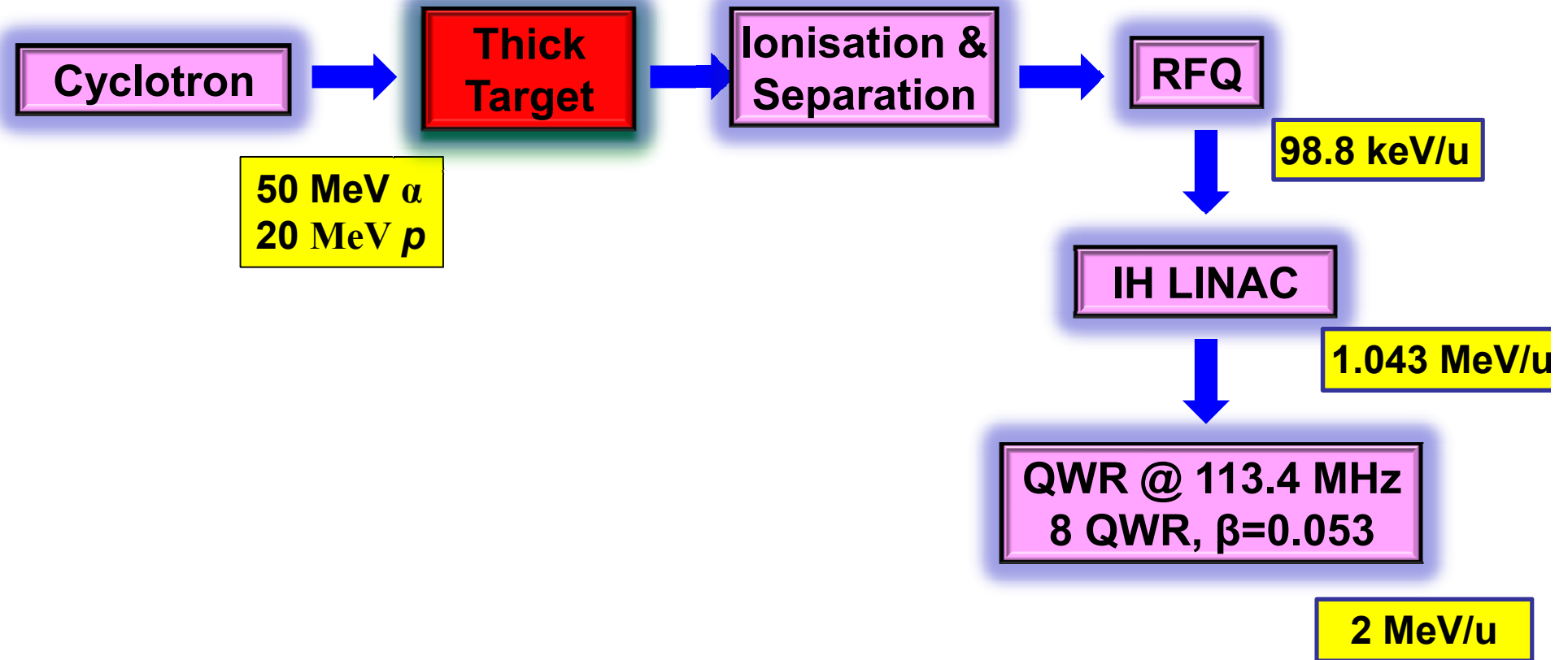
# REX ISOLDE CERN - Geneva



# ISAC TRIUMF - Canada

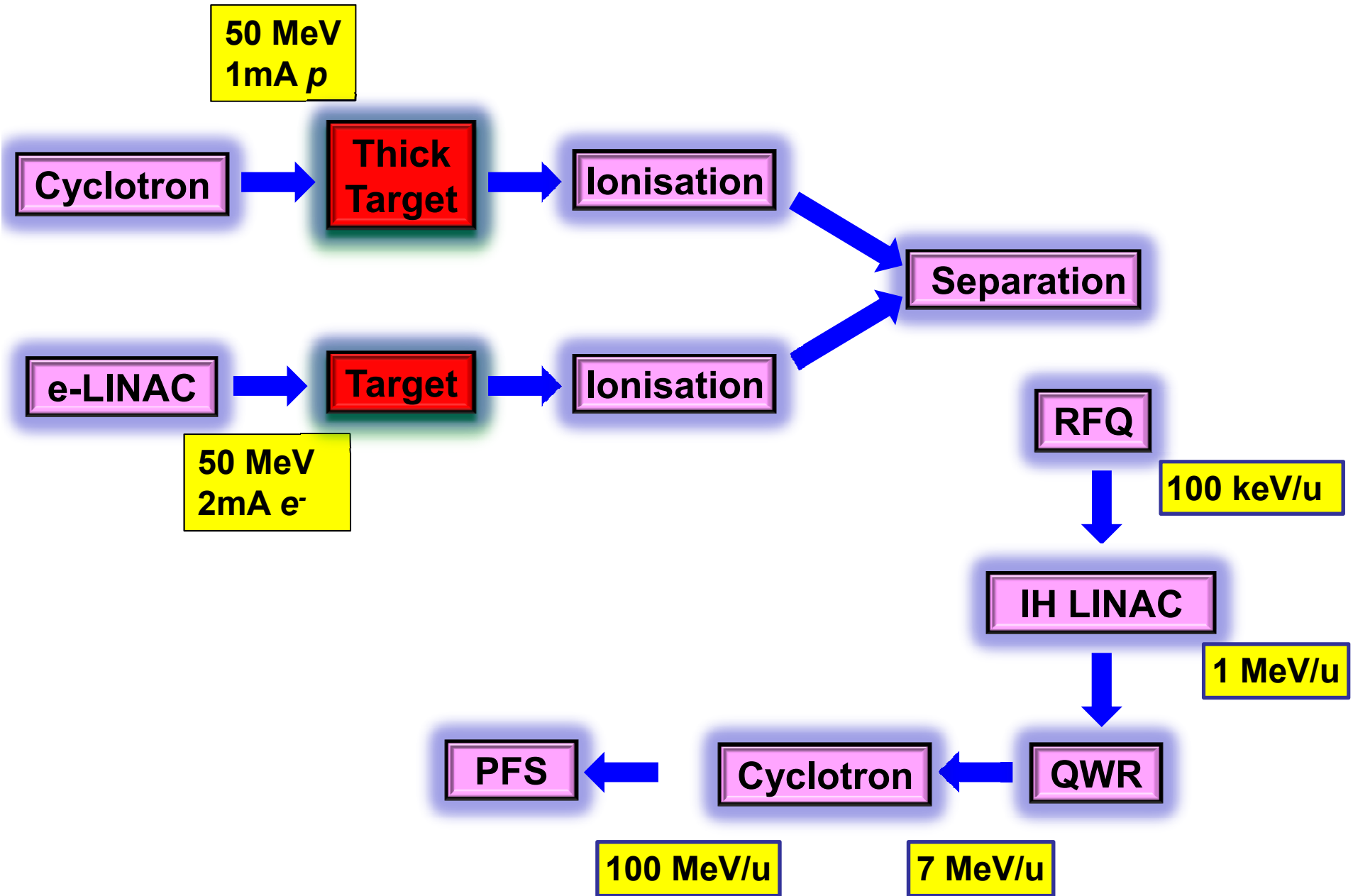


# VECC - India





# VECC ANURIB - India



# Post-acceleration Schemes

Facility	Post-accelerator	RIB Energy (MeV/u)	Post-accln. Eff. (%)
Louvain-la Neuve	Cyclone 110	0.65-5	3-6
Louvain-la Neuve	Cyclone 44	0.2-0.8	25
SPIRAL	CIME (K=265)	25 (9 for Fission Fr)	
REX ISOLDE	RFQ + IH LINAC + 7-gap resonator + QWR	0.85-3 (10)	> 95%
ISAC TRIUMF	RFQ + IH LINAC + QWR	0.153-6.5 MeV/u	>95%
RIBF VECC	RFQ + IH LINAC + QWR	0.1-2 MeV/u	>85%

**RFQ+IH LINAC+QWR is a better option from efficiency point of view – involves many RF systems and their synchronisation, cost and floor space**

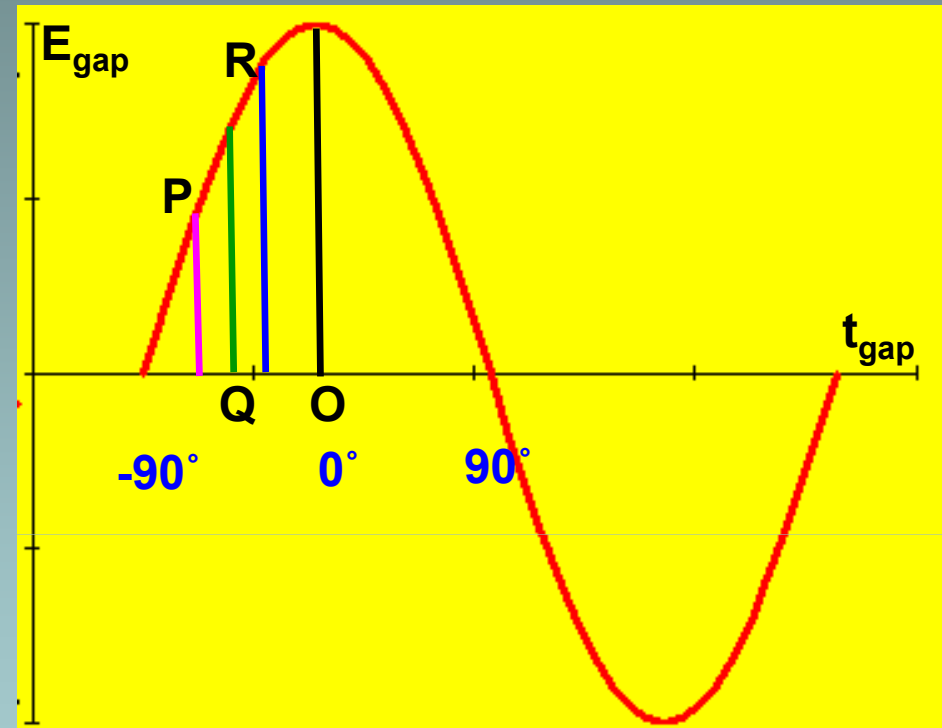
# Synchronous Phase

Q : The synchronous ion

P (R) : An ion which reaches the gap centre at an earlier (later) time compared to the sync. ion – say at time  $t_0 - \Delta t$  ( $t_0 + \Delta t$ )

**P experiences less field and R more compared to Q : So,  $\Delta t$  will be less for both P & R in next gap**

This is true for phases between  $-90^\circ$  and  $0^\circ$  because RF field is increasing with time : longitudinal focusing.

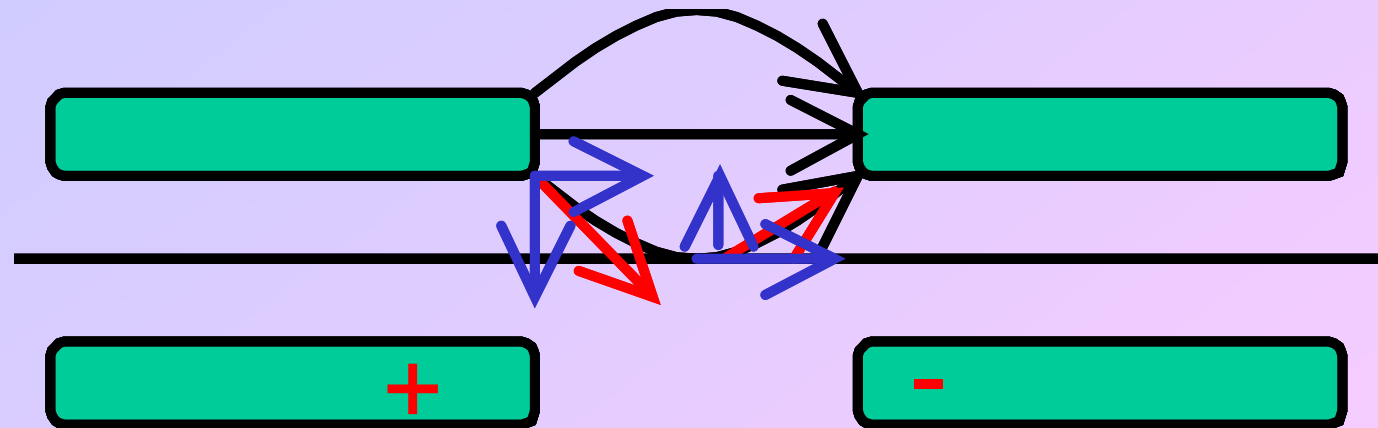


**For  $-90^\circ < \Phi_s < 90^\circ$  there will be ion acceleration**

**For  $-90^\circ < \Phi_s < 0^\circ$  there will be longitudinal focusing during the acceleration and for  $0^\circ < \Phi_s < 90^\circ$  there will be longitudinal defocusing**

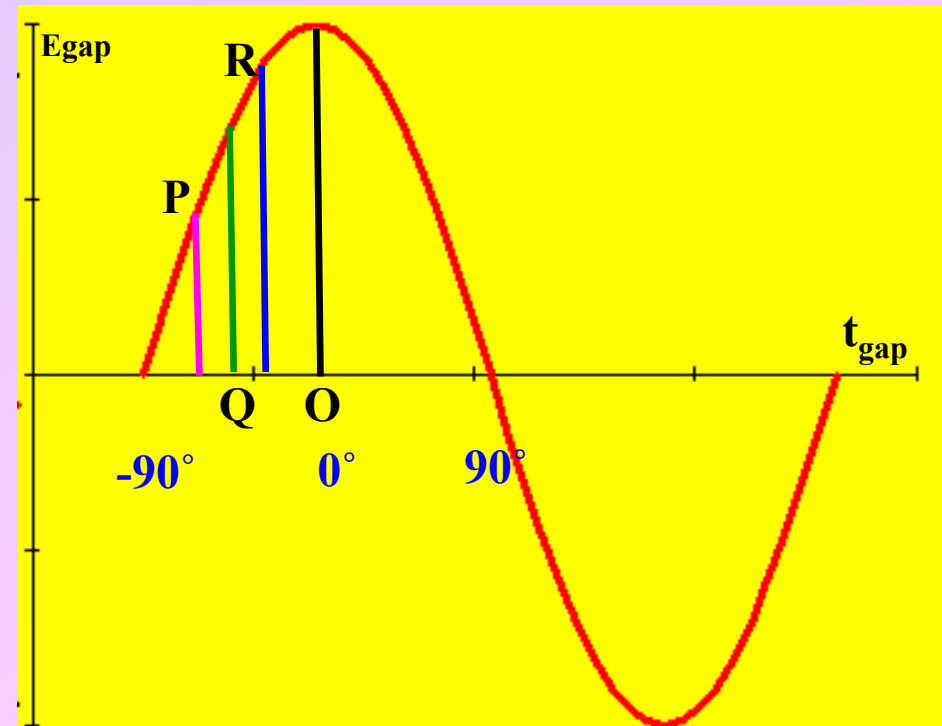
## RF defocusing

For the +ve RF cycle :



For negative synchronous phase ( $-90^\circ < \Phi_s < 0^\circ$ ), the RF field in the gap increases with time when the ion bunch crosses the gap

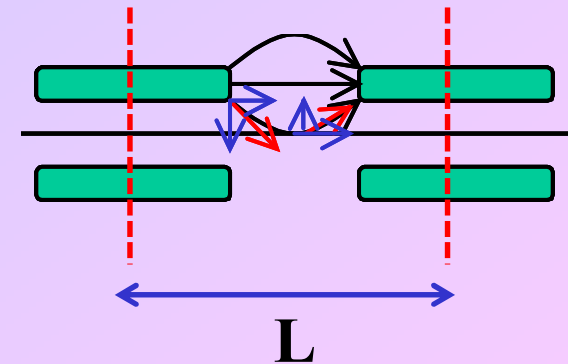
This implies radial outward force at the exit of the gap will be stronger than radial inward force at the entrance of the gap : Net defocusing



## Energy Gain across a gap

If the field across the gap is DC i.e. No time dependence and having the value equal to the field at the time the ion is at the gap centre then energy gain by the ion of charge 'q' can be expressed as :

$$\Delta w = q * (E_0 * \cos \Phi) * L = q * V_0 * \cos \Phi$$



**When one considers the sinusoidal variation of the RF field then :**

$$\Delta w = q * V_0 * T * \cos \Phi$$

**Where 'T' is called transit time factor which depends on the field distribution across the gap and can be written as :**

$$T = \frac{\int_{-L/2}^{L/2} E(r=0, z) \cos \omega t(z) dz}{\int_{-L/2}^{L/2} E(r=0, z) dz}$$

$$\int_{-L/2}^{L/2} E(r=0, z) dz$$

# Choice of Synchronous Phase for Ion Acceleration

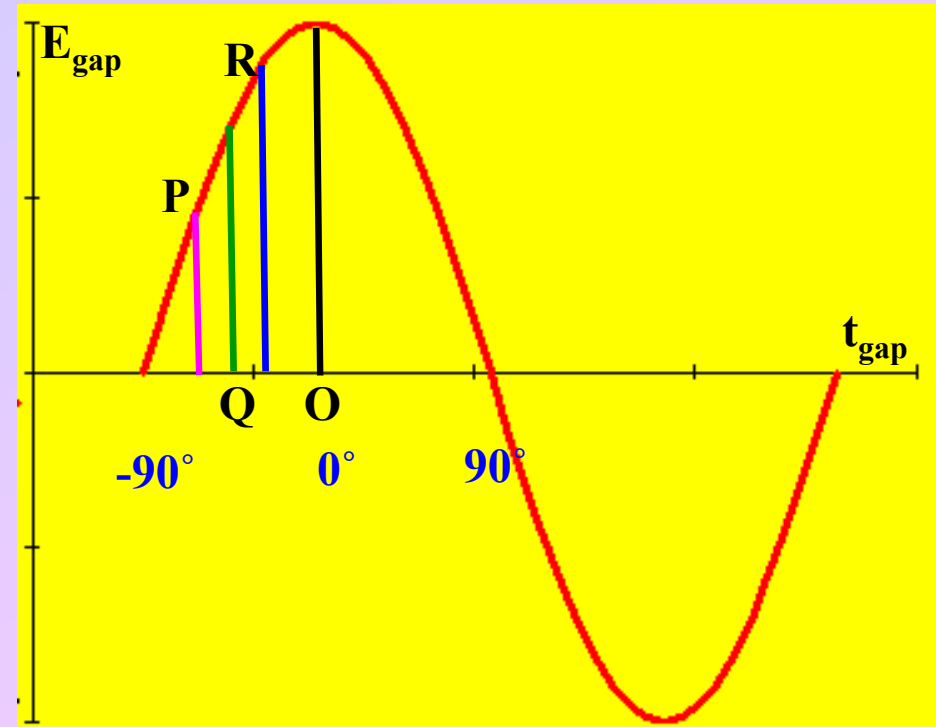
**Synchronous phase ( $-90^\circ < \Phi_s < 0^\circ$ ):**

There will be longitudinal focusing / bunching of the beam

There will be acceleration of the beam given by

$$\Delta w = q * V_0 * T * \cos \Phi$$

There will be RF defocusing to be taken care of by other options



**Synchronous phase  $\Phi_s \sim 0^\circ$  :**

Maximum Acceleration and minimum RF defocusing

No longitudinal focusing / bunching : to be taken care of by other options

Better beam quality

# Shunt Impedance

Shunt impedance ( $Z$ ) is the figure of merit of an accelerating structure in producing accelerating field per unit power loss within the structure and can be written as :

$$Z = \frac{\overline{E_z}^2}{P_{wall}/L}$$

$$\overline{E_z} = \frac{1}{L} \int_0^L E_z dz$$

Is the average value of the Z component of the RF field and the integral to be taken over the entire structure length or an integral number of RF cell lengths.  $P_{wall}$  is the power loss within the RF structure over a length  $L$ .

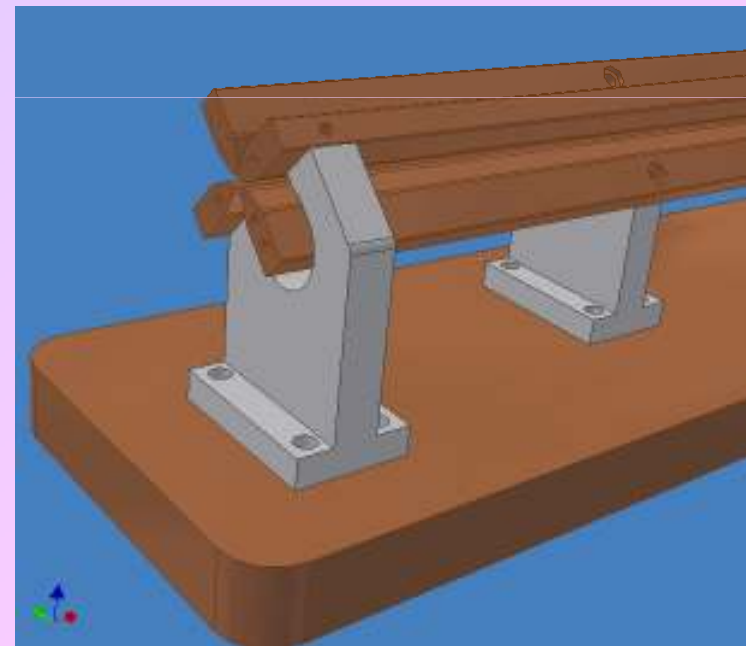
# Radio Frequency Quadrupole (RFQ)

It is an accelerating structure which can provide radial focusing during the acceleration and also works as an excellent buncher. For heavy ions this is the preferred structure from a few keV/u to few hundreds of keV/u.

For Low  $\beta$  : magnetic focusing not that effective + little room for placing magnets



**p/D RFQ Structure : Vane Type**

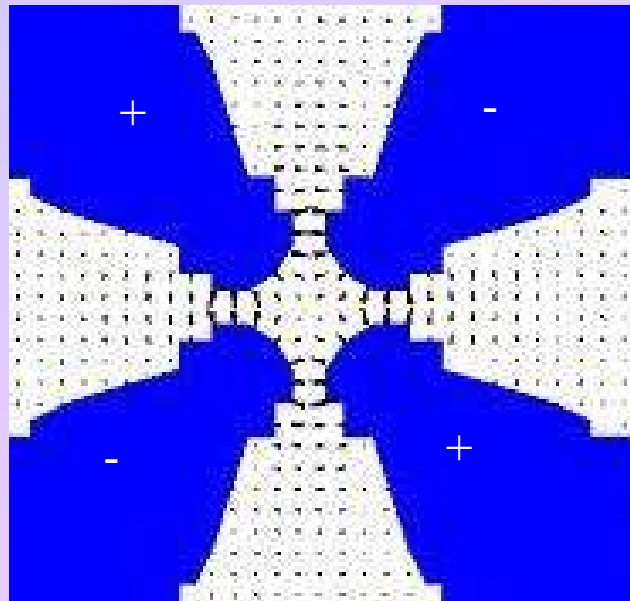


**Heavy Ion RFQ : Rode type**

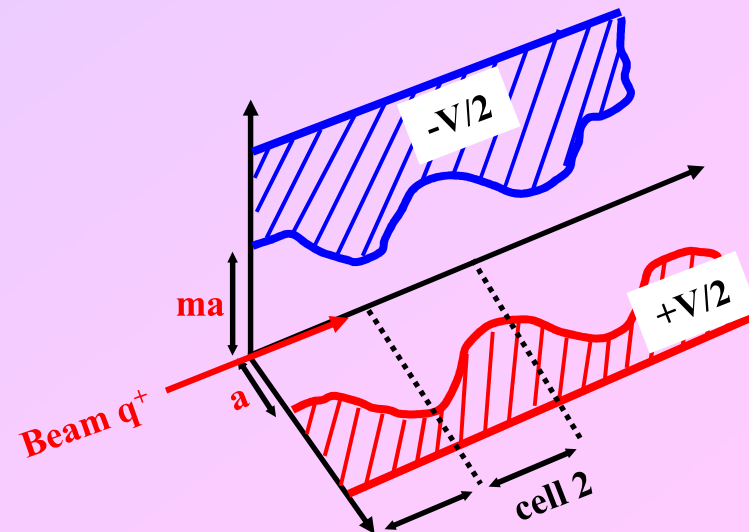


# Radio Frequency Quadrupole (RFQ) : Focusing

In a RFQ, the ions experience the action of a series of quadrupoles of alternate polarity along the entire RFQ length. It is possible to calculate the focusing strength of these quadrupoles from the RFQ potential and it turns out to be independent of  $z$  i.e. The direction of ion trajectory :  
Space uniform focusing



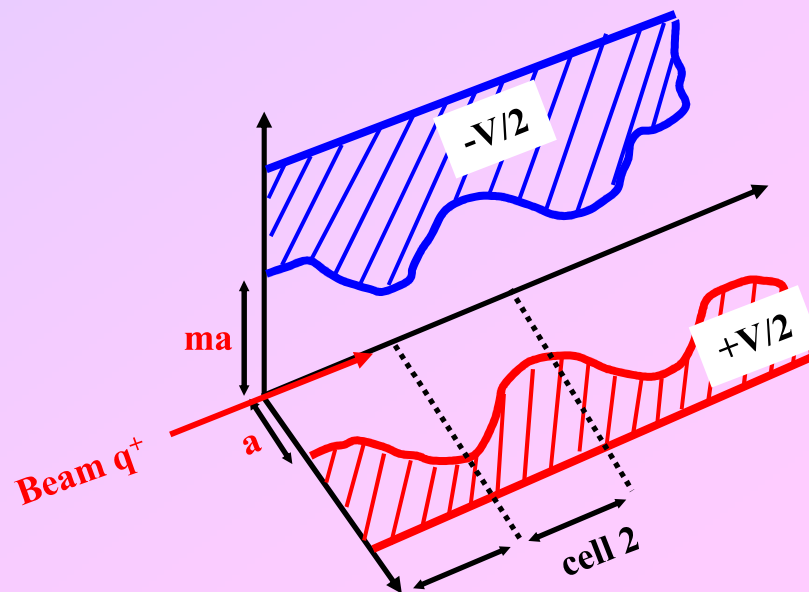
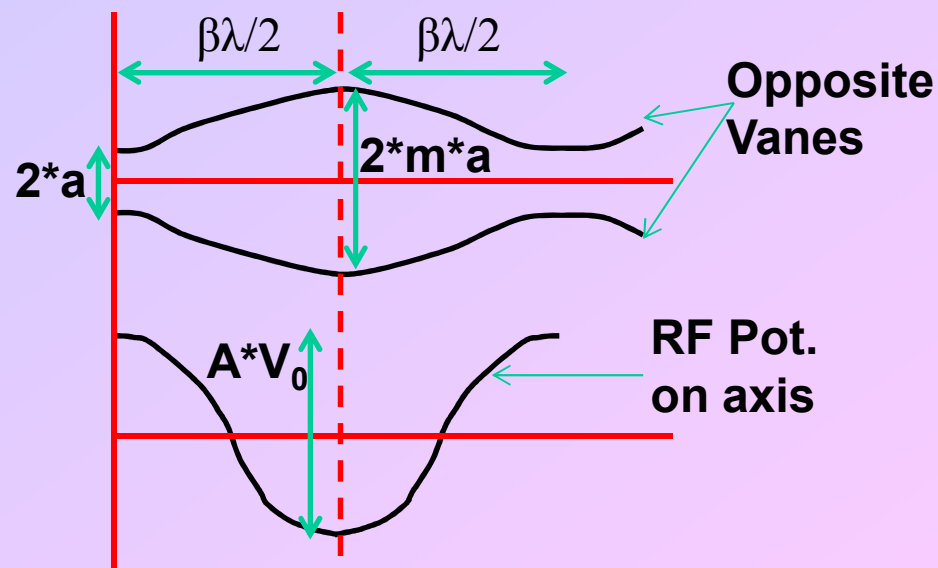
vanes



# Radio Frequency Quadrupole (RFQ) : Acceleration

Due to vane/rod modulation, there is a component of RF field along the direction of the ion motion which accelerates the ions

If there is acceleration in the first cell, there will be deceleration in the second. However, the cell length is such that by the time the ions reach the second cell the RF phase changes by  $180^\circ$  i.e. Acceleration throughout.



# Radio Frequency Quadrupole (RFQ) : Potential

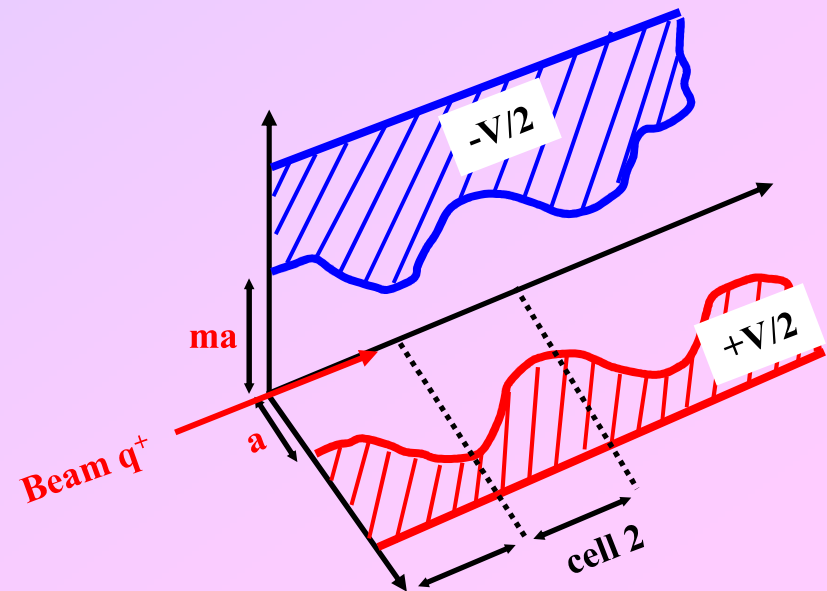
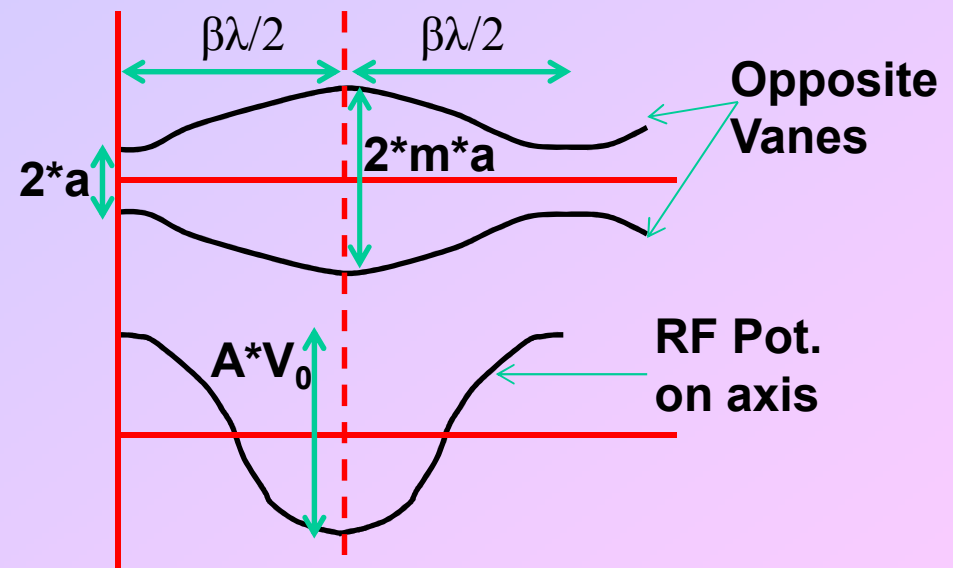
The electric potential among the vanes in the lowest order is expressed as :

$$U(r, \theta, z) = \frac{V_0}{2} \left\{ X \left( \frac{r}{a} \right)^2 \cos 2\theta + AI_0(kr) \cos kz \right\}$$

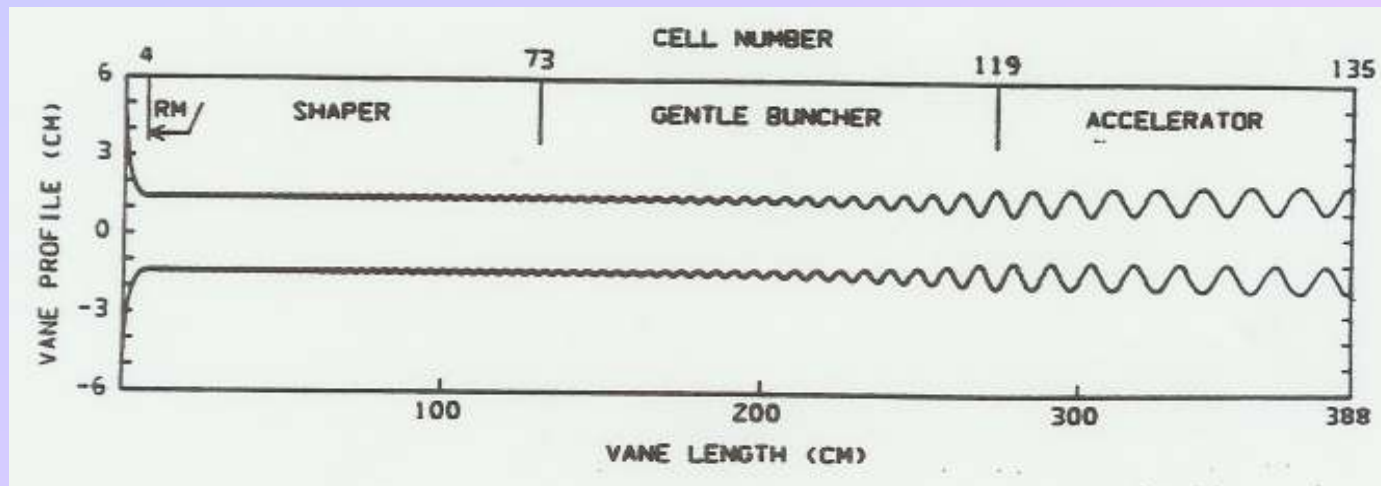
$$A = \frac{m^2 - 1}{m^2 I_0(ka) + I_0(mka)} \approx \frac{m^2 - 1}{m^2 + 1}$$

$$X = 1 - AI_0(ka) \approx \frac{2}{m^2 + 1}$$

**a** : Characteristic radius  
**A** : Acceleration parameter  
**m** : Modulation parameter  
**X** : Focusing parameter



# Radio Frequency Quadrupole (RFQ) : Cell parameters



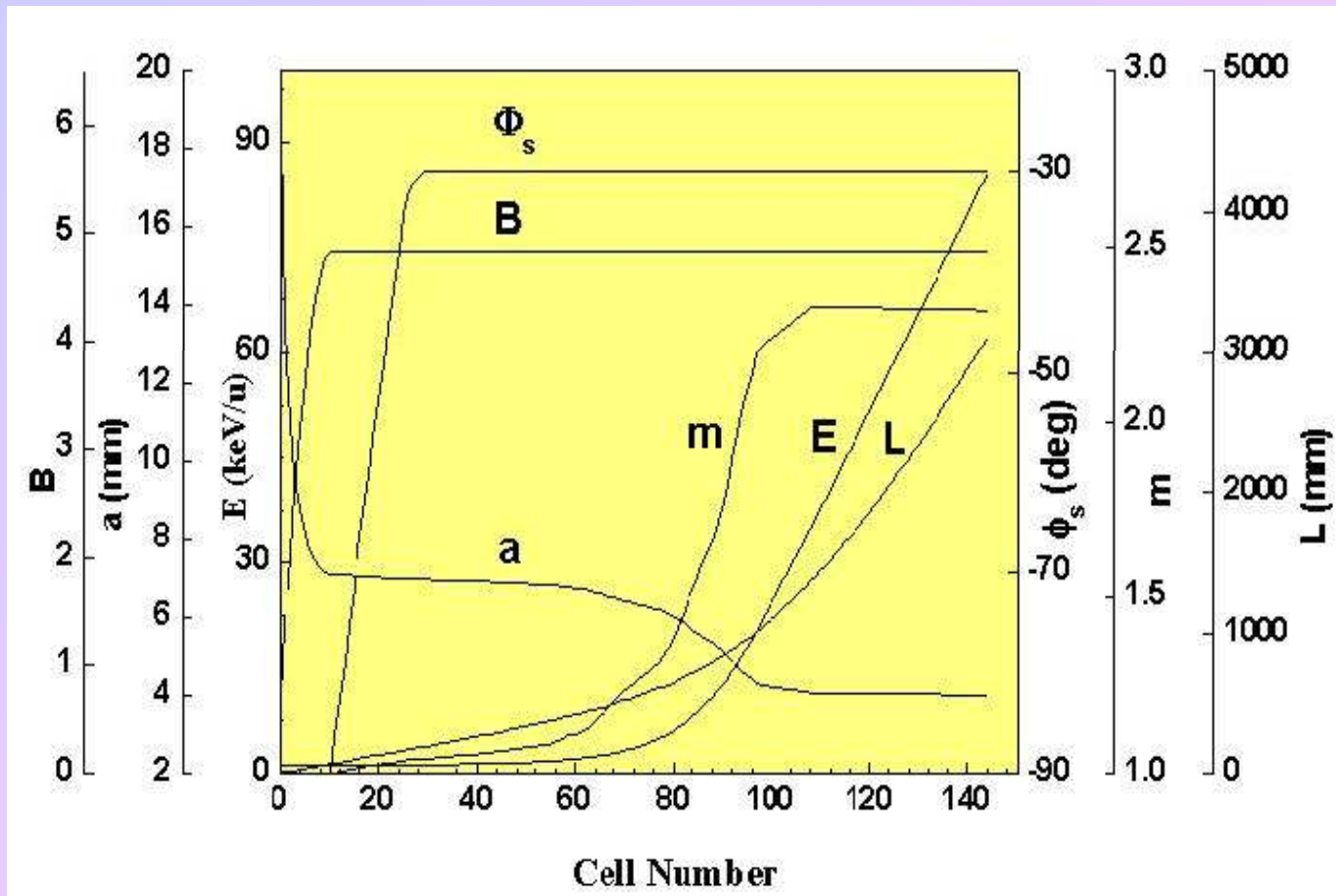
**Radial Matching section :** The transverse acceptance of a RF system is time dependent – the radial matching section makes the time dependent transverse acceptance of the RFQ time independent at its input

**Shaping section :** In this section the synchronous phase is slowly changed from  $-90^\circ$  to  $-88^\circ$  (say) to transform the DC beam to a bunched beam

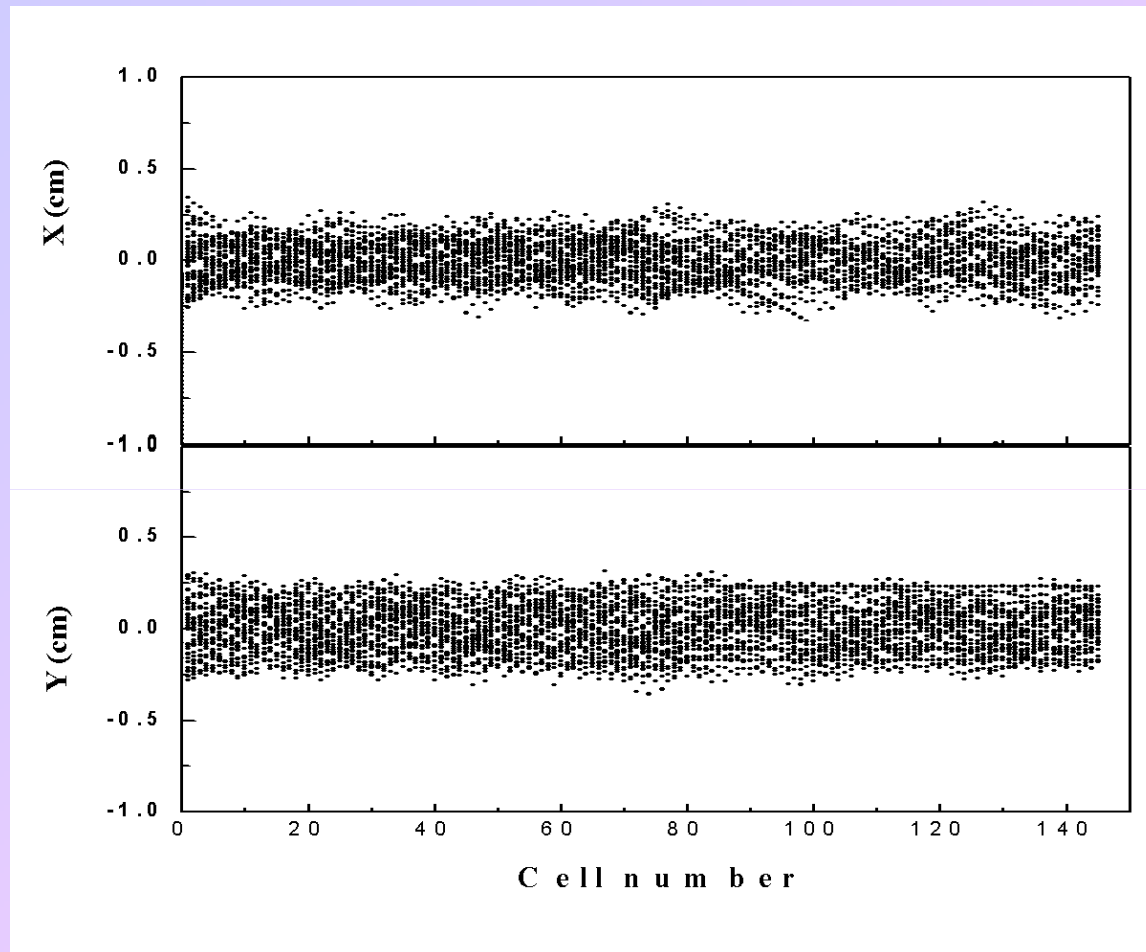
**Gentle buncher :** In this section the beam is bunched by changing the synchronous phase rapidly from  $-88^\circ$  to  $-60^\circ$  (say) without changing the allowed longitudinal phase space (separatrix) area

**Acceleration section :** The sync. Phase is changed to its final desired value of  $-30^\circ$  say and thereafter is kept constant.

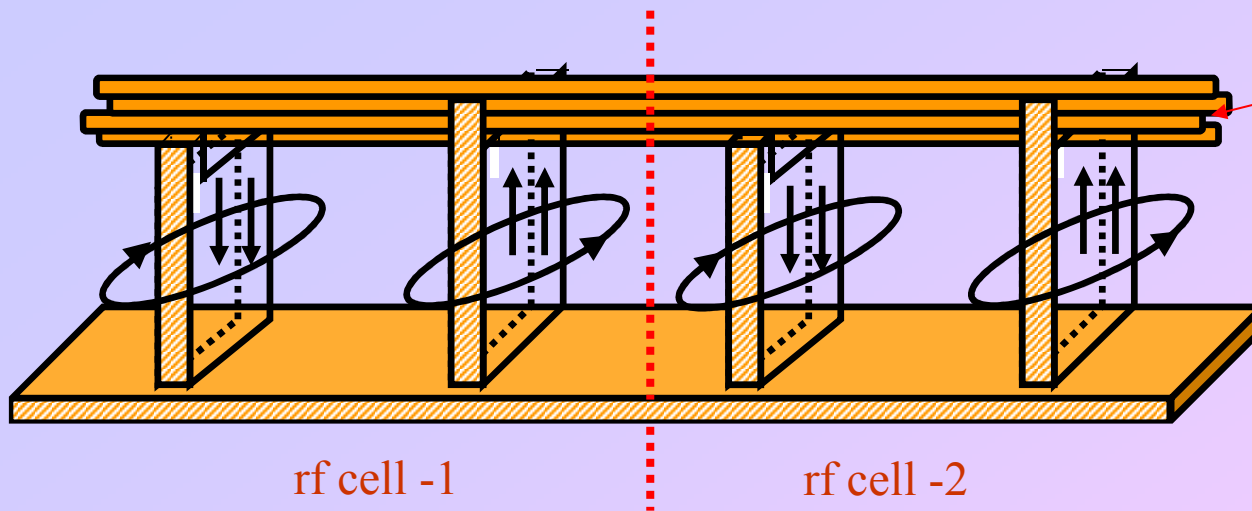
# Radio Frequency Quadrupole (RFQ) : Cell parameters



# Radio Frequency Quadrupole (RFQ) : Beam dynamics

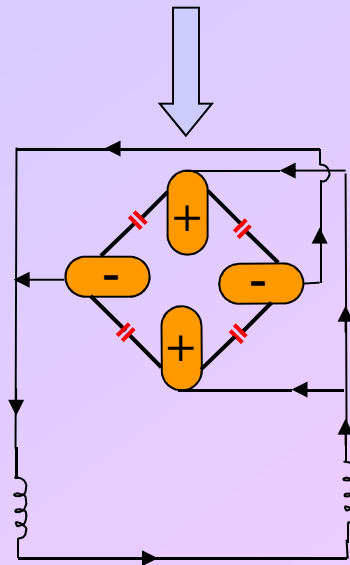


# Radio Frequency Quadrupole (RFQ) : Posts

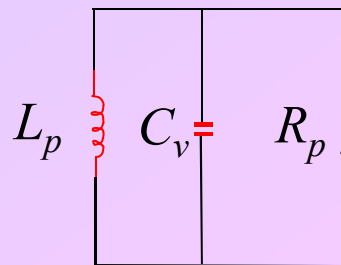


Vanes  
|||  
4-wire transmission-line  
with open circuit termination

Post  
|||  
2-wire transmission-line  
with short circuit termination



≡



**Deflection of vanes !!!**

$$f = \frac{1}{2\pi\sqrt{L_p C_v}}$$

$$P = \frac{V^2}{2R_p}$$

$$R_p \cong \frac{1}{\omega^2 C_v^2 R_s}$$

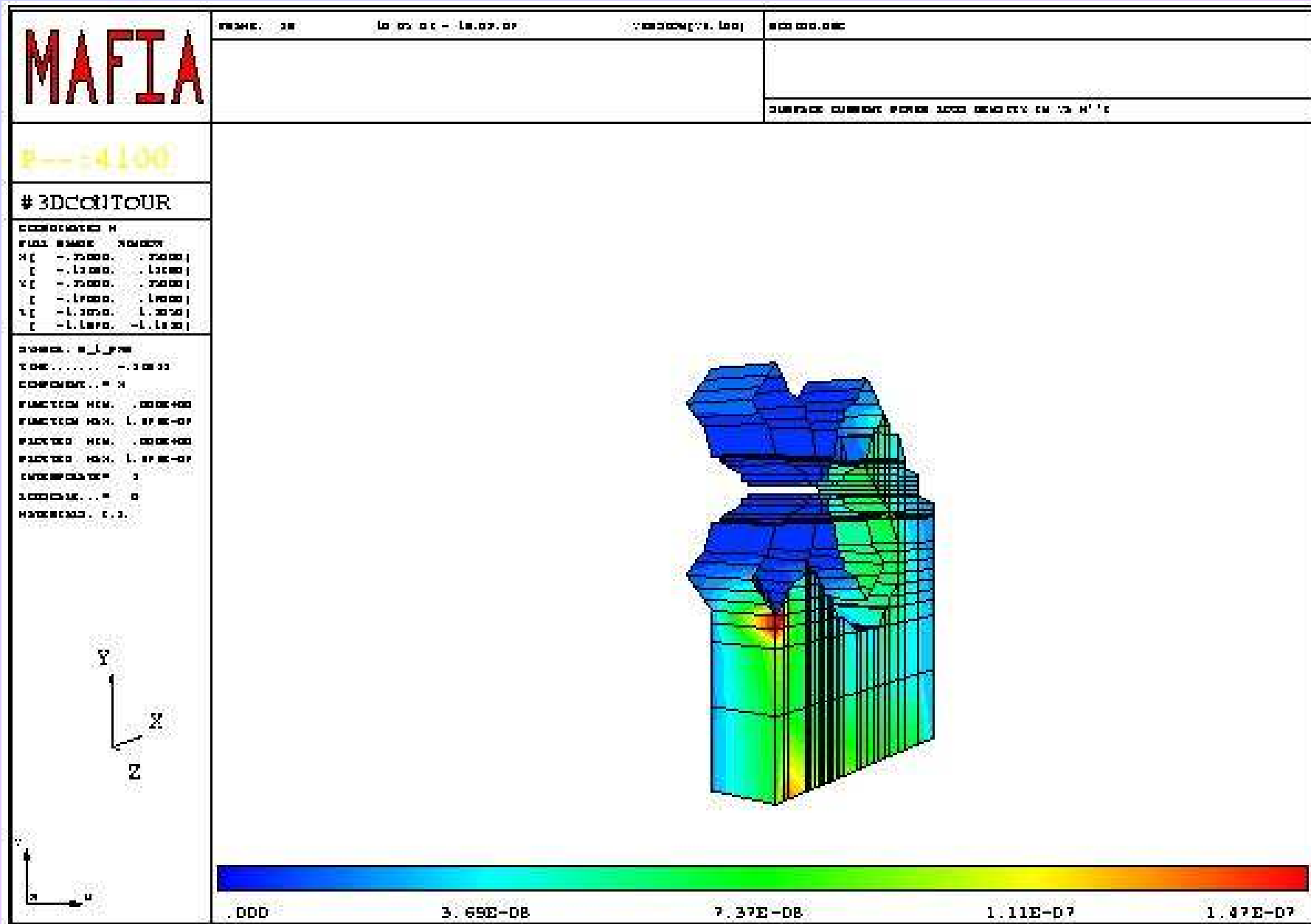
$$Q = \frac{\text{energy stored}}{\text{energy loss}}$$

$$Q \propto R_p$$





# Radio Frequency Quadrupole (RFQ) : RF simulation



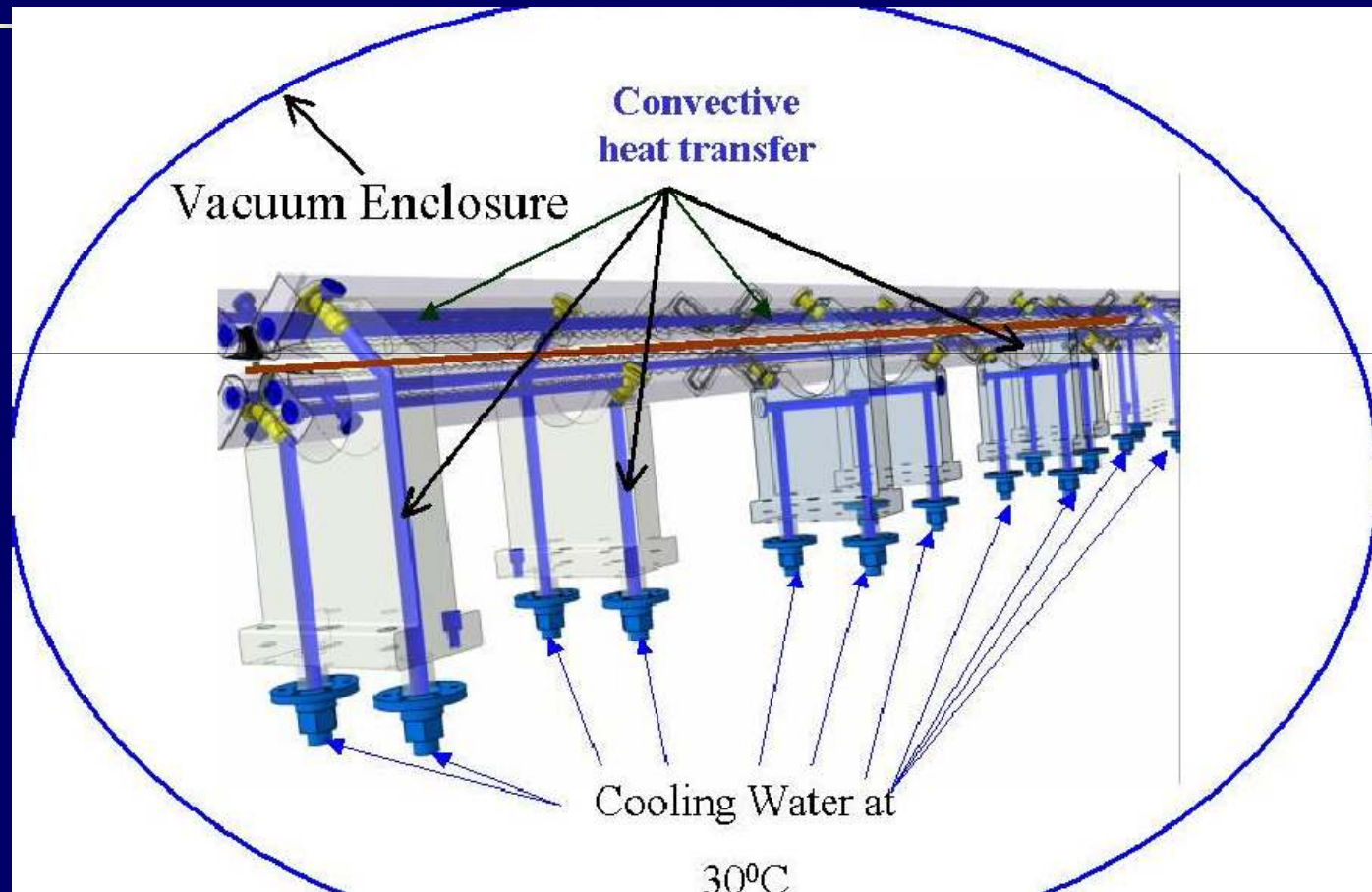
# Radio Frequency Quadrupole (RFQ) : RF simulation

- $f = 35.18 \text{ MHz}$
- $Q = 9830$
- $R_p = 87.1 \text{ k}\Omega$
- Power loss = 14.5 kW

## Power loss distribution

- cavity = 0.62 kW
- vane = 6.0 kW
- post + base plate = 7.87 kW

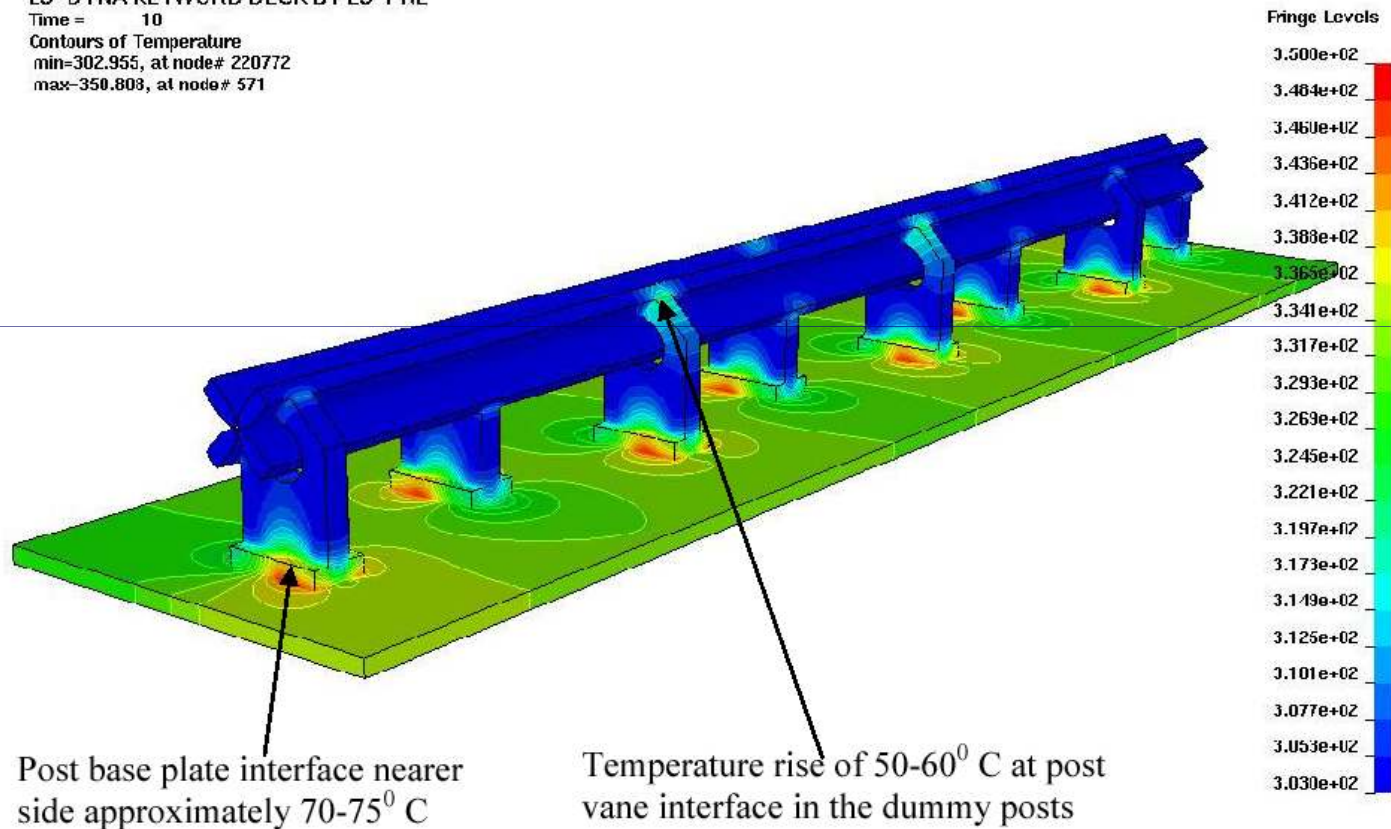
# Radio Frequency Quadrupole (RFQ) : Thermal Management



*Convective heat loss due to LCW water thru the cooling system*

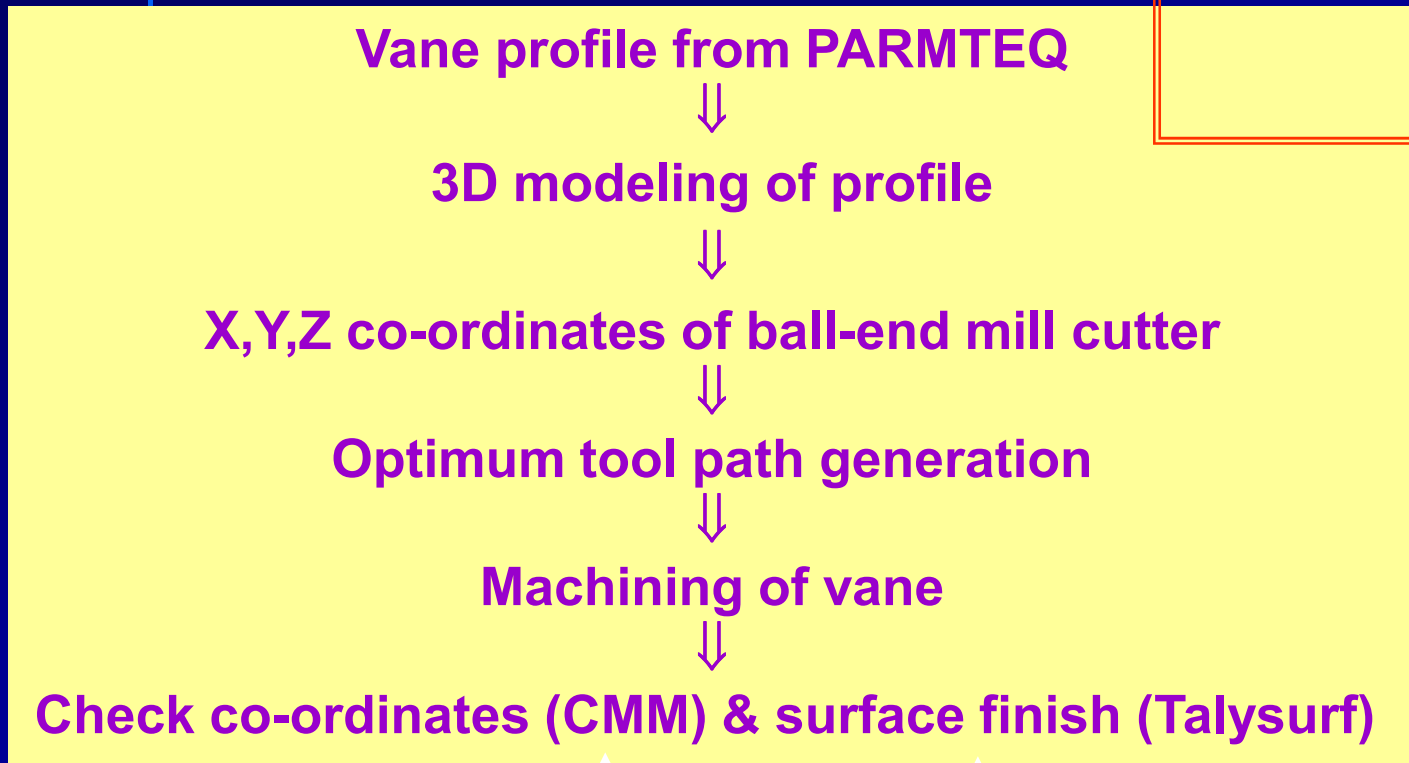
# Radio Frequency Quadrupole (RFQ) : Thermal Management

LS-DYNA KEYWORD DECK BY LS-PRE  
Time = 10  
Contours of Temperature  
min=302.955, at node# 220772  
max=350.808, at node# 571



*Temperature distribution in RFQ structure*

# Radio Frequency Quadrupole (RFQ) : Machining



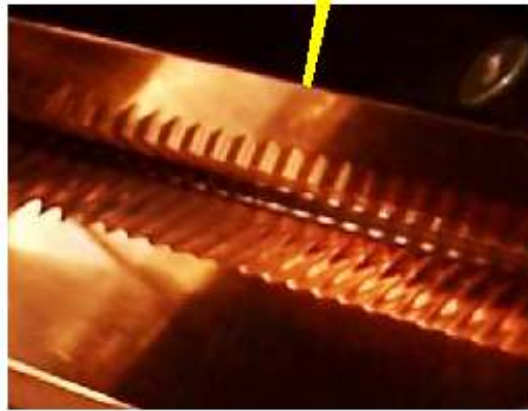
**requirement**  
 $\Delta/r_0 \leq 0.5\%$   
 $\Delta \sim 30\mu\text{m}$   
 $\delta \sim 11\mu\text{m}$

20  $\mu\text{m}$

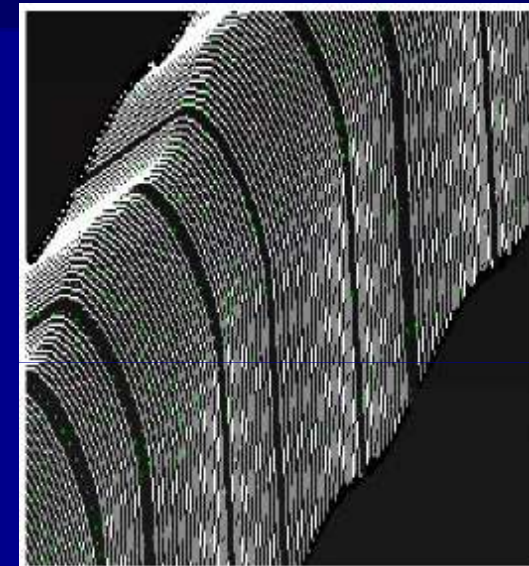
Sample vane

$\sim 2\mu\text{m}$

## MACHINING OF MODULATED VANE – CMERI , DURGAPUR

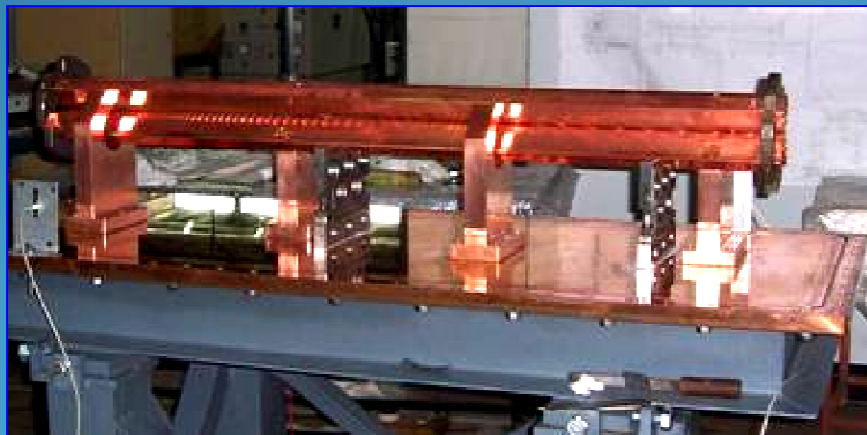


*Machined vane in assembled condition*



*Cubical Spline interpolation*

# 1.7m Long RFQ



Frequency : 33.7 MHz

$q/A \geq 1/16$

Energy : 1.38  $\rightarrow$  29 keV/u

Vane Length : 1.552 m

Vane Voltage :  $\pm$  45.9 kV

Characteristic radius  $r_0$ : 7.1 mm

Max. modulation : 1.935

Focusing strength : 4.83

Q: 9830

$R_p$ : 174 k $\Omega$

Commissioned in 2005

## 3.4m Long RFQ



Frequency : 37.8 MHz

$q/A \geq 1/14$

Energy : 1.73  $\rightarrow$  98.8 keV/u

No. of gaps : 9

Vane Length : 3.12 m

$\phi_s$  :  $-21.5^\circ$

Vane Voltage :  $\pm 53.7$  kV

Accln. grad. : 2.13 MV/m

$R_p$ : 65 k $\Omega$

Q: 8026

Commissioned in 2008



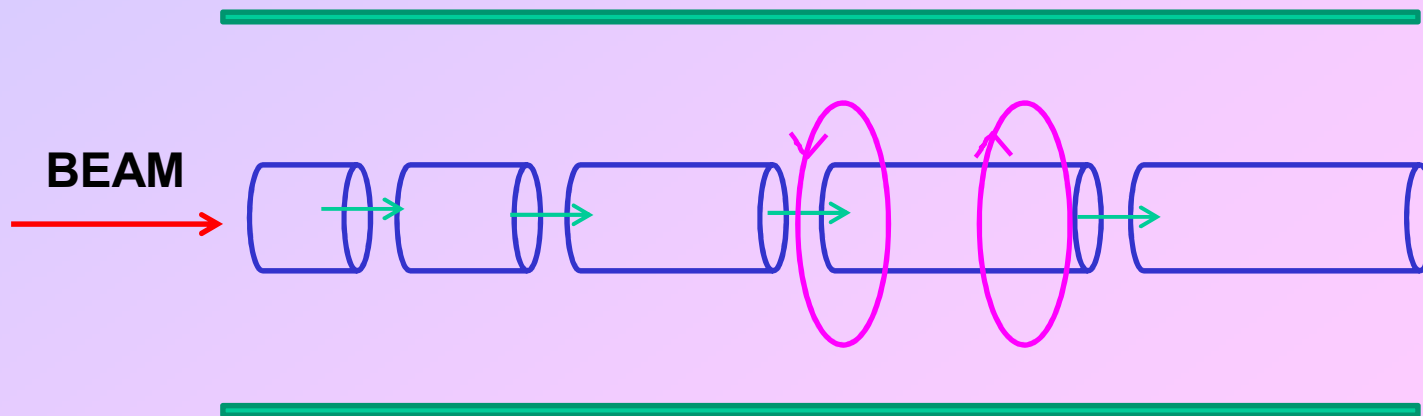
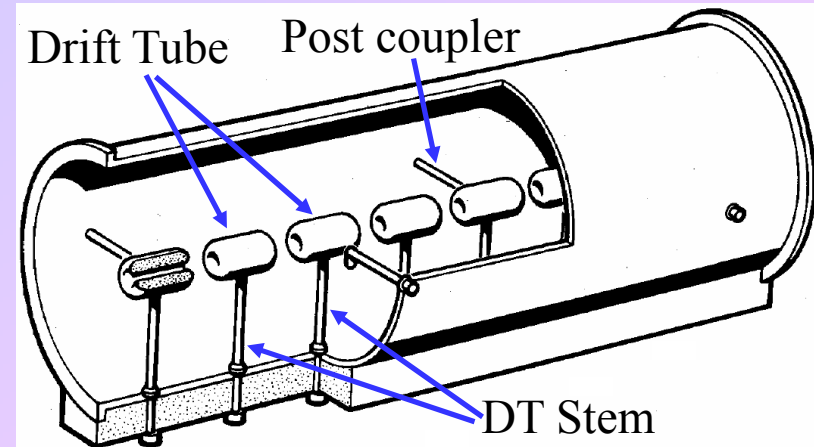
## RFQ – Difficulties & Limitations

- **Critical machining requirement**
- **Very demanding alignment tolerance of the vanes**
- **Critical cooling requirement**
- **Low shunt impedance and acceleration gradient as part of power is used for providing transverse focusing**

**So, one switches over to other linear accelerators as soon as it becomes practically feasible.**

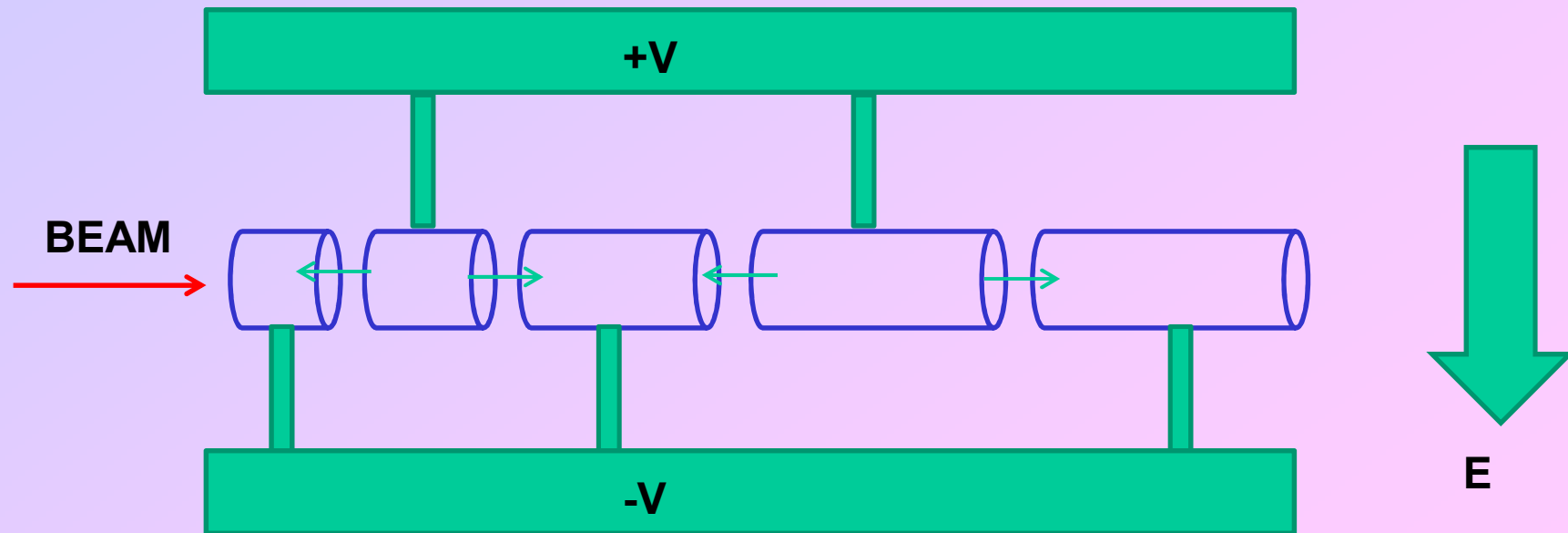
## Drift Tube LINAC (DTL)

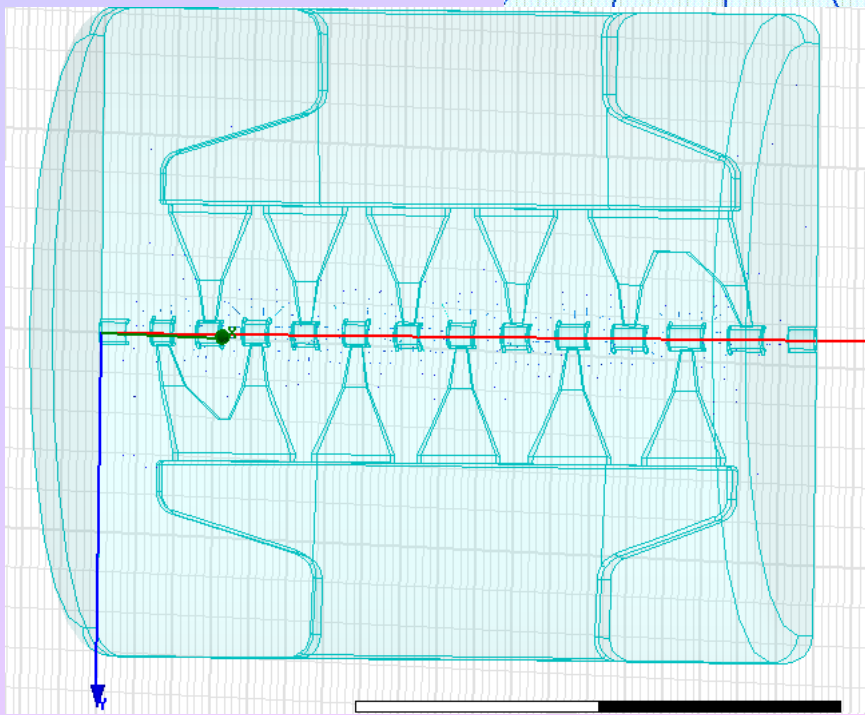
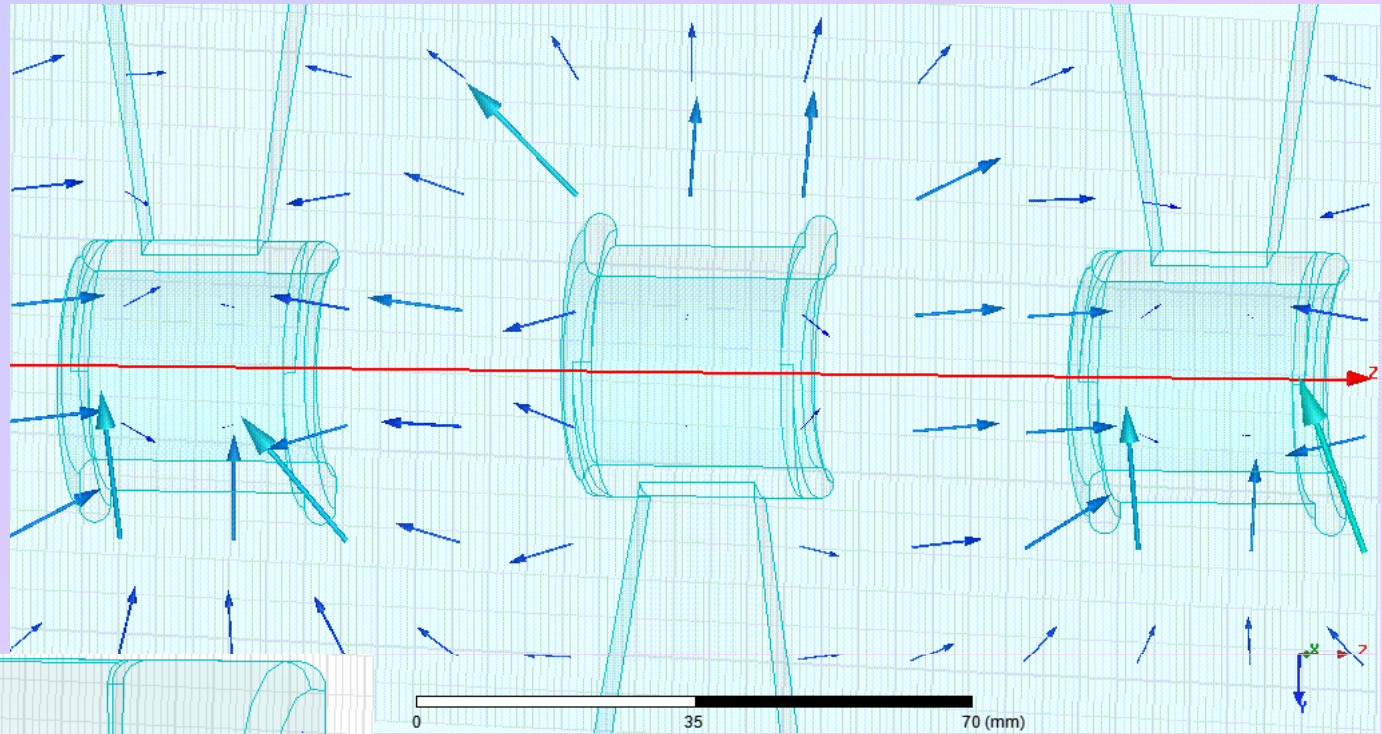
- Uses TM mode for acceleration
- Stems are mechanical support
- Post couplers to shift freq. of competing modes.
- Cell length  $\beta\lambda \rightarrow$  E in all gaps are in phase (0-mode structure)
- Mainly used for the acceln. of p & HI for  $5\% < \beta < 40\%$



## Interdigital H LINAC (IH)

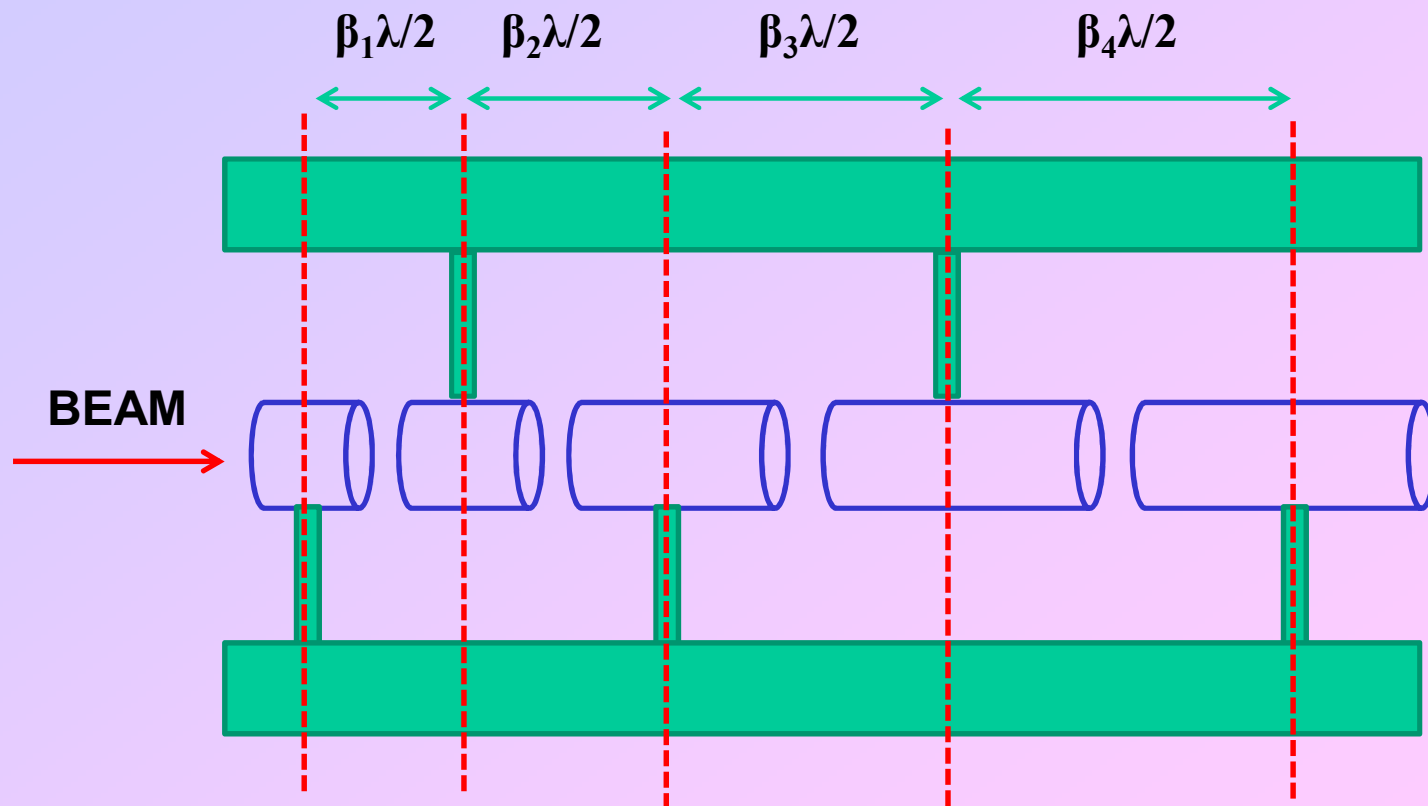
- Uses TE mode for acceleration
- Cell length  $\beta\lambda/2 \rightarrow$  E in adjacent gaps are in opposite phase ( $\pi$  – mode structure).
- High Z compared to DTL for  $\beta < 10\%$ .
- Much smaller transverse dimension ( $1/3^{\text{rd}}$ ) compared to DTL
- Mainly used for the acceln. Of HI for  $10\% < \beta$ .  $Z \sim 1/\beta^2$





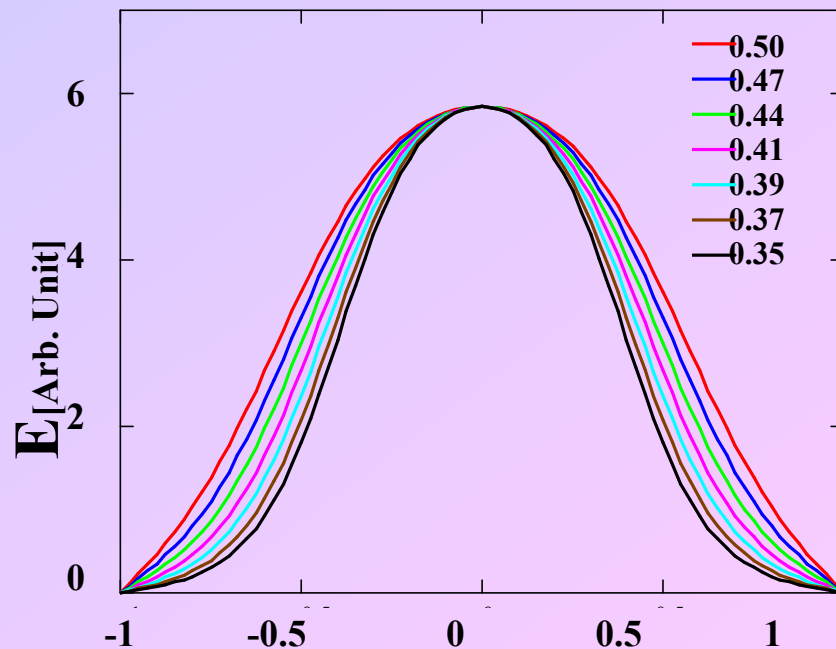
## Finding the Correct Operating Field

Freq. [MHz]	E_Kil. MV/m	E_Kil.*1.3 MV/m	E_Kil.*1.4 MV/m
37.8	8.1	10.5	11.3
75.6	10.3	13.4	14.4



## Finding the Correct Operating Field

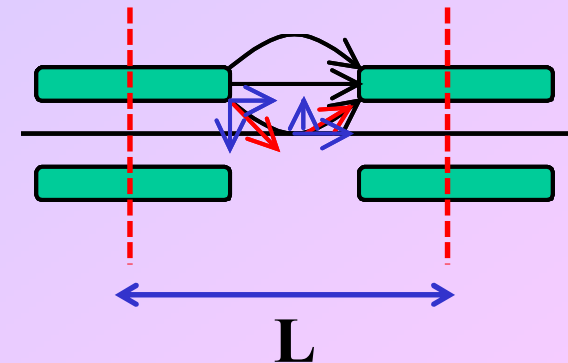
2-D electrostatic field for various gap to cell length ratios have been calculated – for intermediate gap to cell length ratios the fields have been interpolated – these fields have been used for the generation of cell geometry.



# Energy Gain across a gap

If the field across the gap is DC i.e. No time dependance and having the value equal to the field at the time the ion is at the gap centre then energy gain by the ion of charge 'q' can be expressed as :

$$\Delta w = q * (E_0 * \cos \Phi) * L = q * V_0 * \cos \Phi$$



**When one considers the sinusoidal variation of the RF field then :**

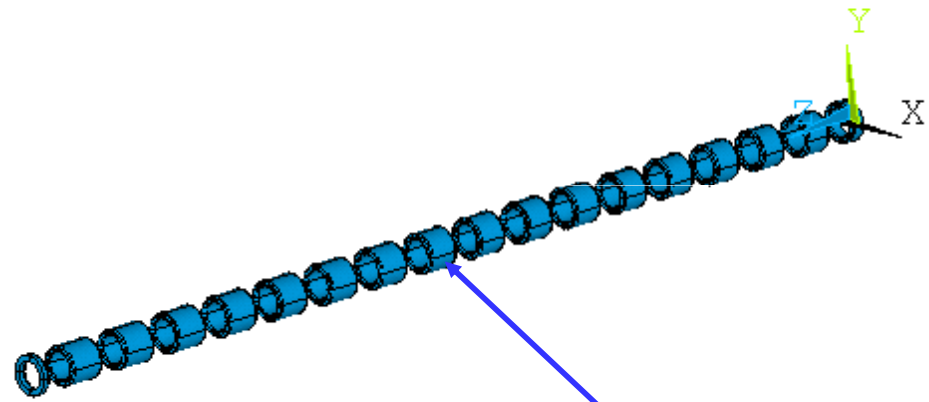
$$\Delta w = q * V_0 * T * \cos \Phi$$

**Where 'T' is called transit time factor which depends on the field distribution across the gap and can be written as :**

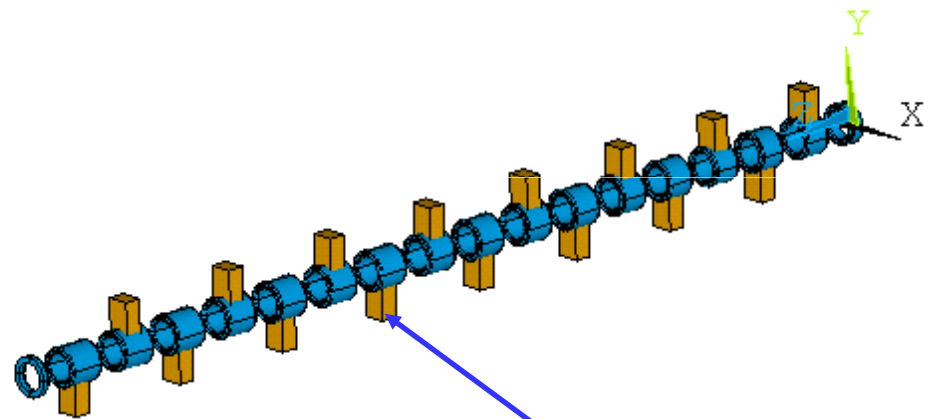
$$T = \frac{\int_{-L/2}^{L/2} E(r=0, z) \cos \omega t(z) dz}{\int_{-L/2}^{L/2} E(r=0, z) dz}$$

	"T_in"	"T_out"	"Phase"	"L_cell"	"gap/cell"	"TT"	"V0*T"	"E0"
	"MeV/u"	0	"Deg"	"mm"	"ratio"	"Fac"	"MV"	"MV/m"
	0.0992	0.1045	-23.5326	58.4	0.5	0.7871	0.0805	1.7501
	0.1045	0.1153	-21.9566	61	0.4787	0.7932	0.1638	3.3849
	0.1153	0.1264	-21.7316	63.2	0.462	0.8052	0.1673	3.2883
<b>DD =</b>	0.1264	0.1377	-22.472	66.2	0.4411	0.8132	0.1702	3.1609
	0.1377	0.149	-23.5682	68.6	0.4257	0.8205	0.1725	3.0645
	0.149	0.1602	-24.9909	71.4	0.409	0.826	0.1743	2.9555
	0.1602	0.1715	-25.9737	74.2	0.3935	0.8315	0.176	2.8518
	0.1715	0.1828	-27.0485	76.4	0.3822	0.8365	0.1774	2.7756
	0.1828	0.1884	-28.4081	78.8	0.3706	0.8399	0.0892	1.3471

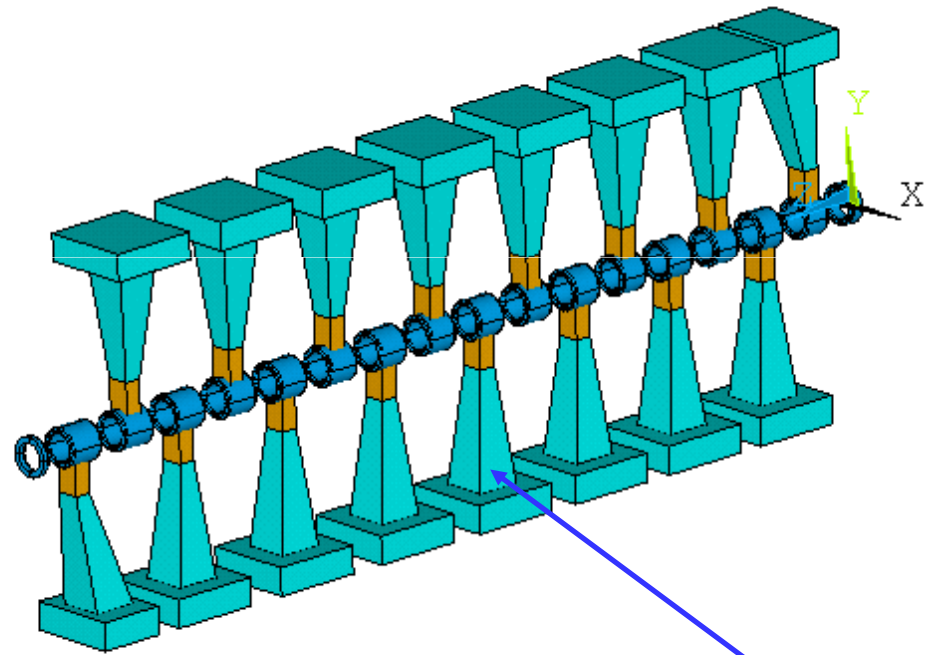




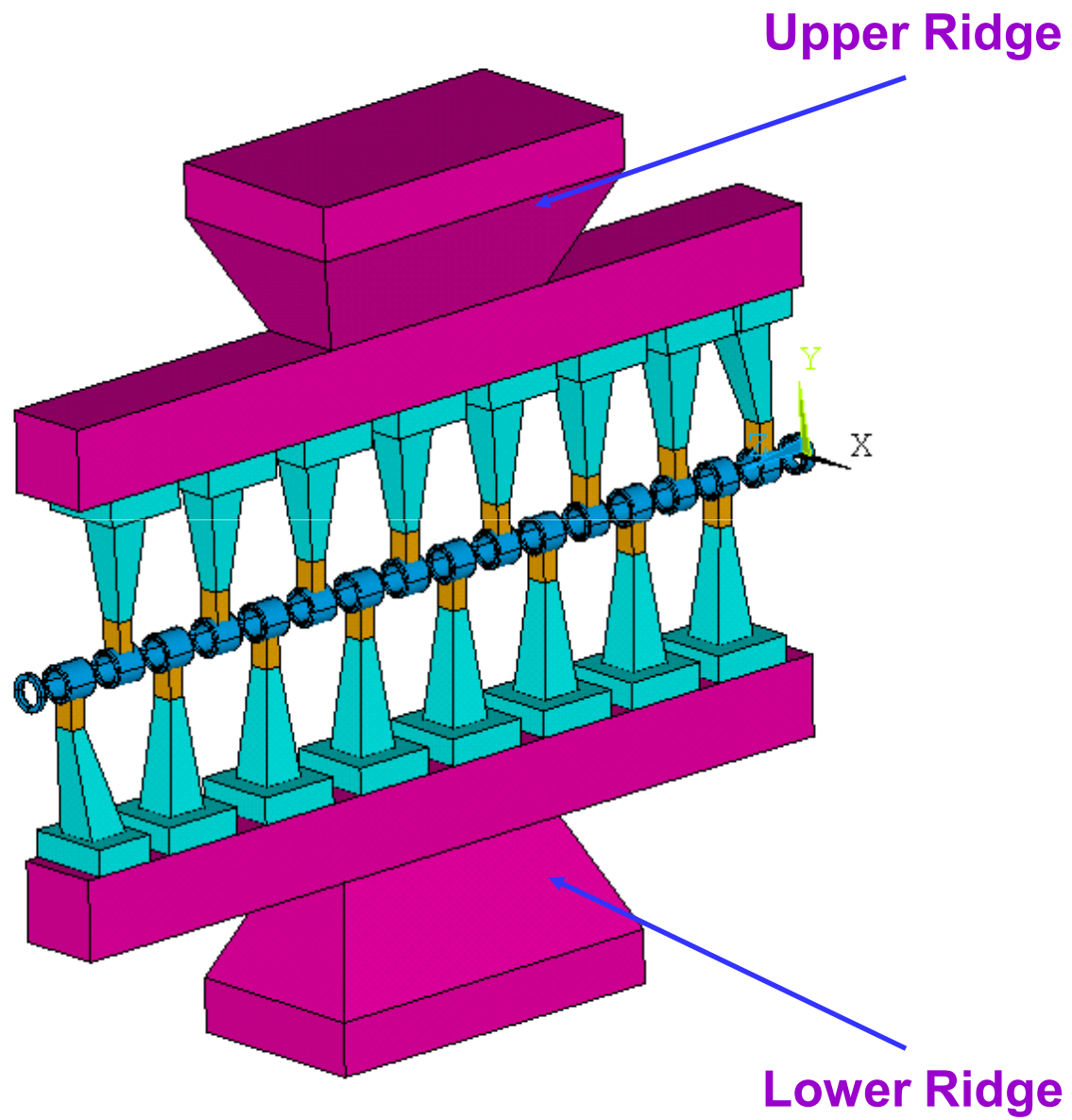
**Drift Tubes**

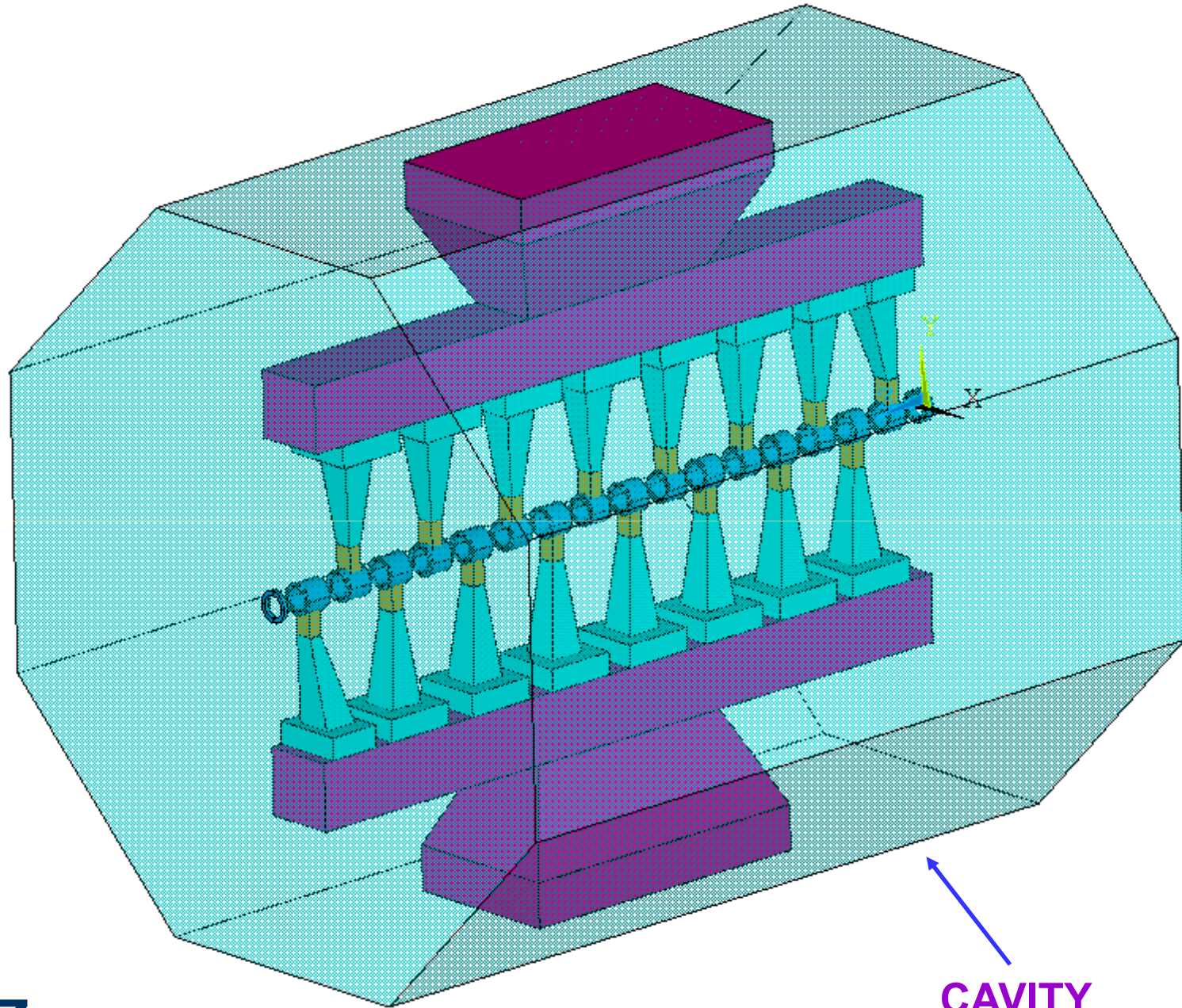


**Drift Tube Stem**



Drift Tube Base

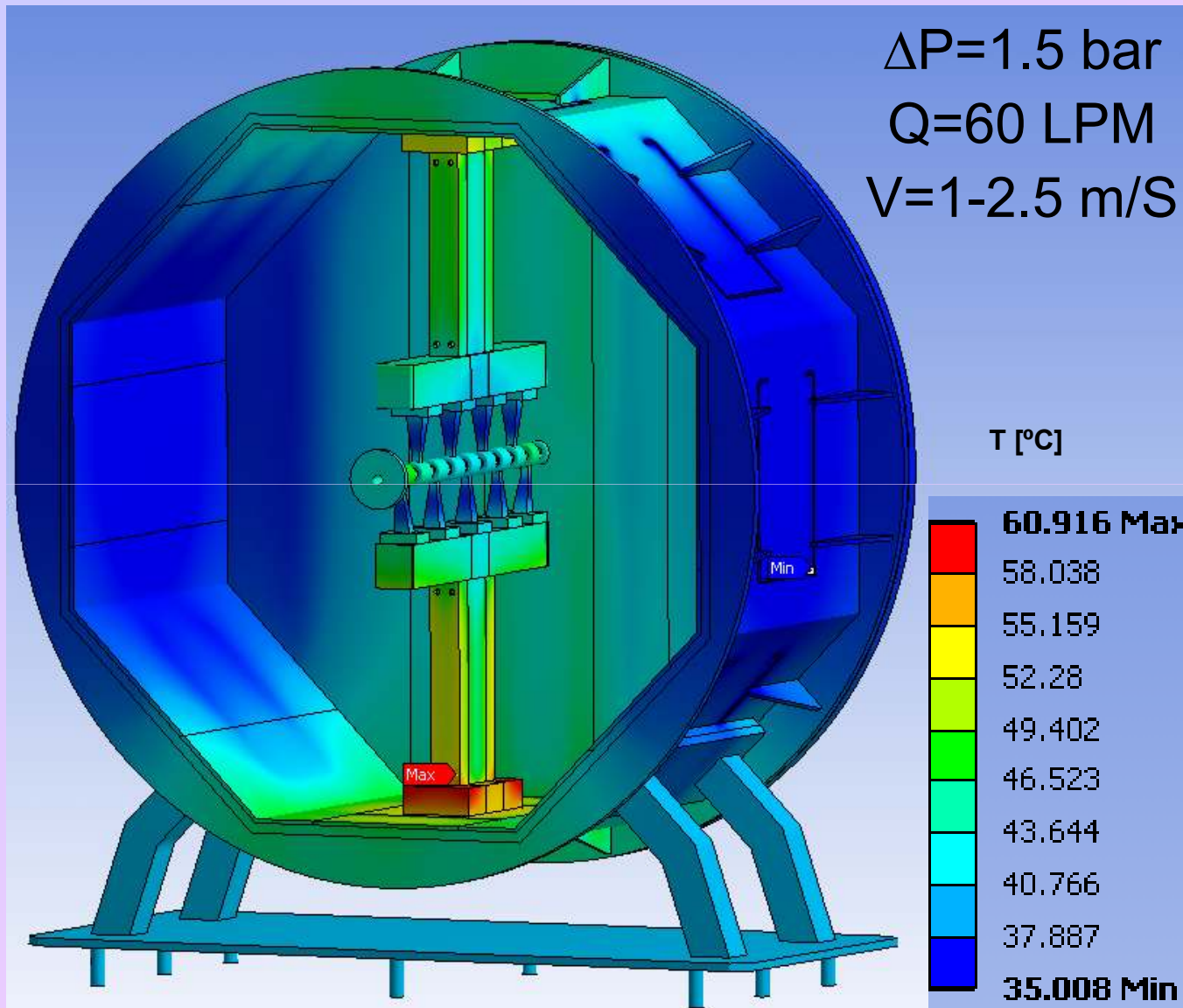




f & Z

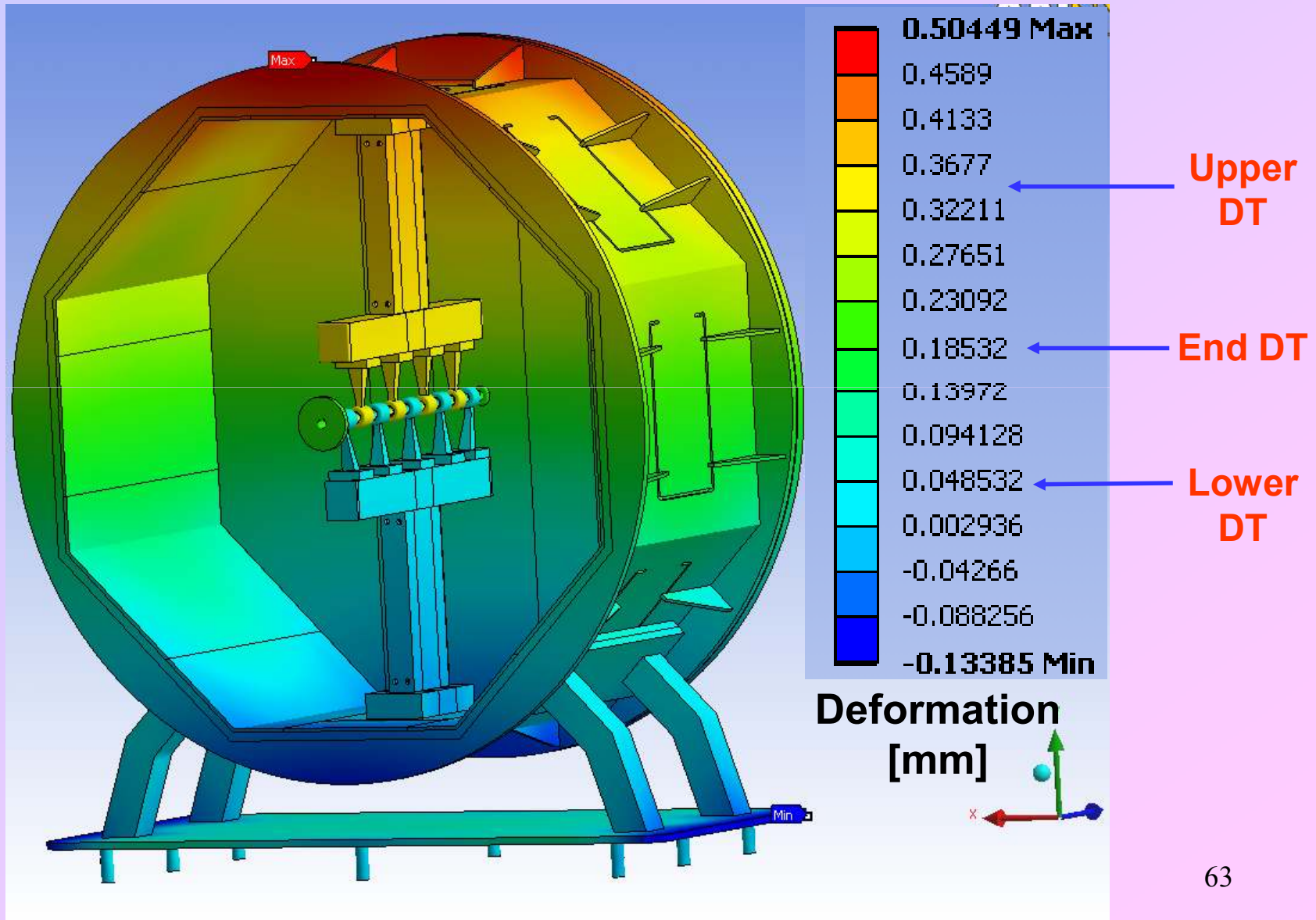
CAVITY

# Temperature distribution of LINAC-2



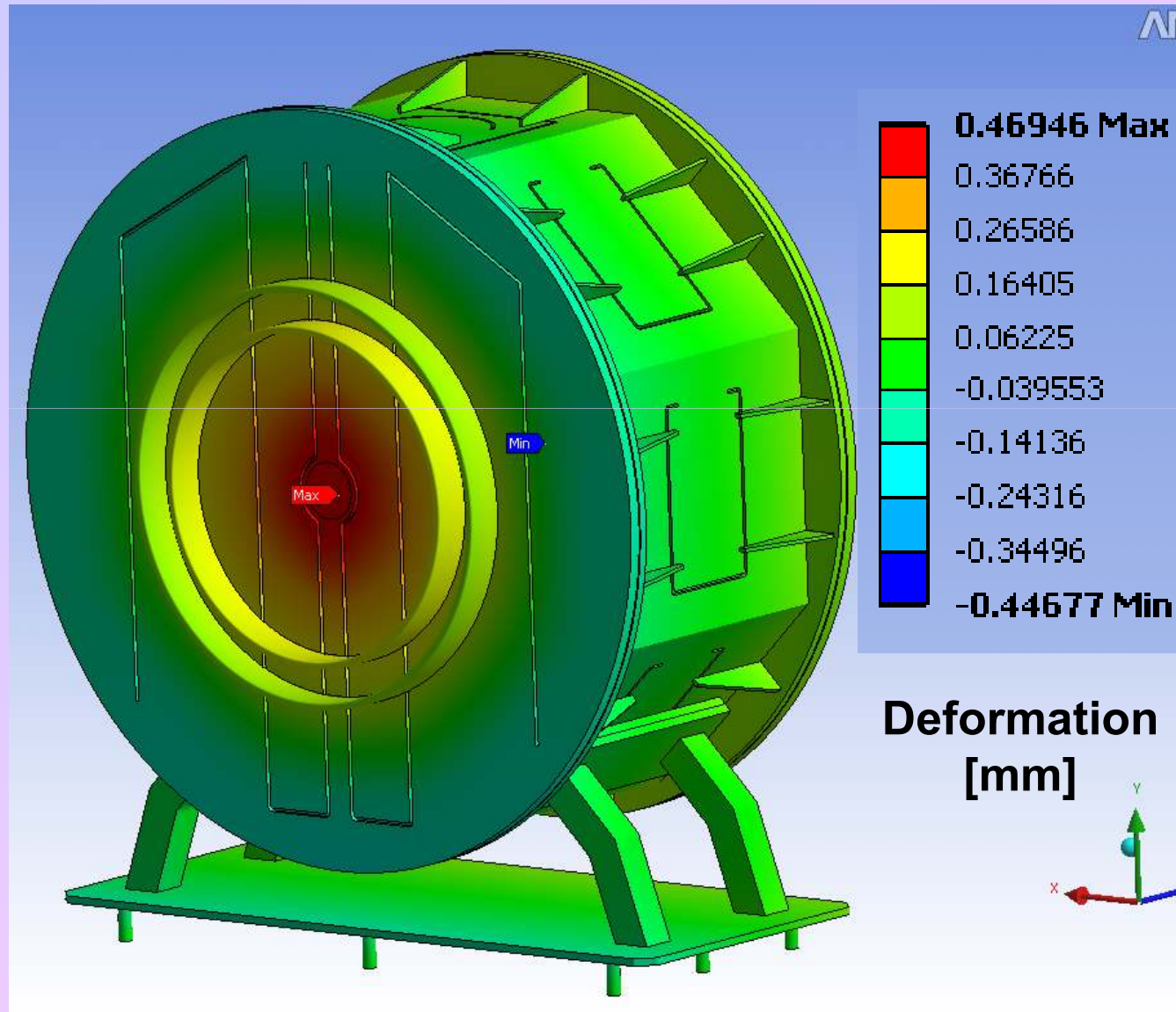
# Vertical deformation of LINAC-2

- Loads : Atm. Press. , Self weight , Thermal



# Axial deformation of LINAC-2

- Loads : Atm. Press. , Self weight , Thermal



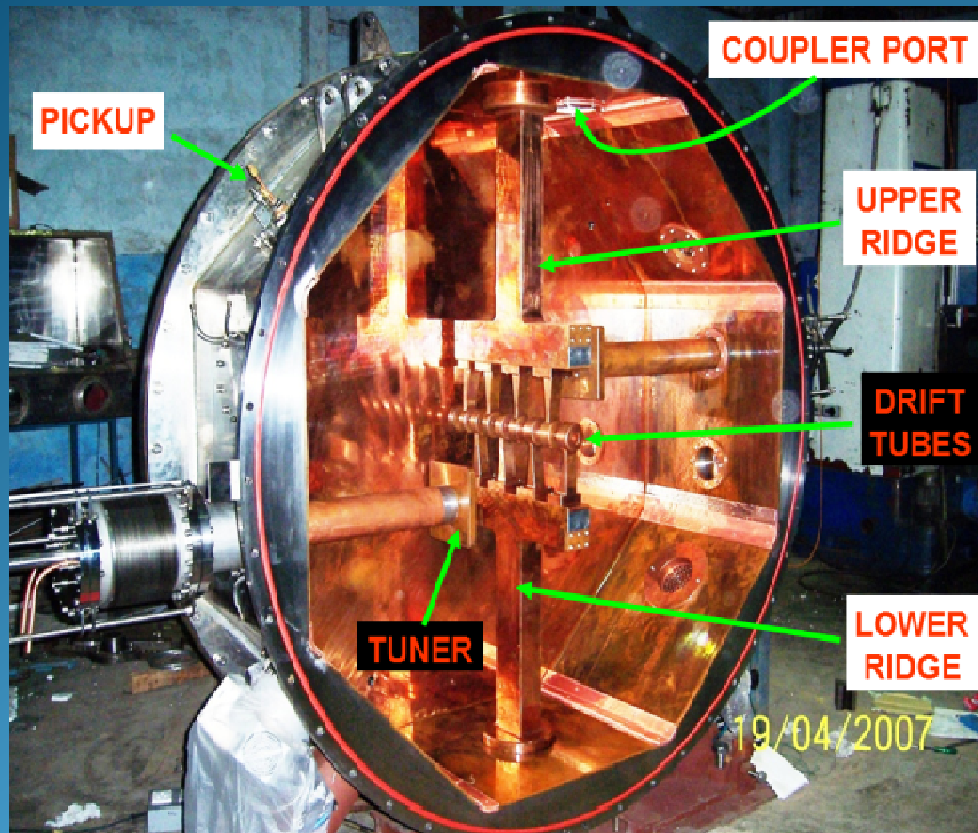


## IH cavity - 1

Frequency : 37.8 MHz

$q/A \geq 1/14$

Energy : 98.8  $\rightarrow$  186.2 keV/u



## IH cavity - 2

Frequency : 37.8 MHz

$q/A \geq 1/14$

Energy : 186.2  $\rightarrow$  289.1 keV/u



NIM-A560(2006)182

## Rebuncher – 2 & 3

Frequency : 37.8 MHz

$q/A \geq 1/14$

Energy : 289.1  $\rightarrow$  289.1 keV/u

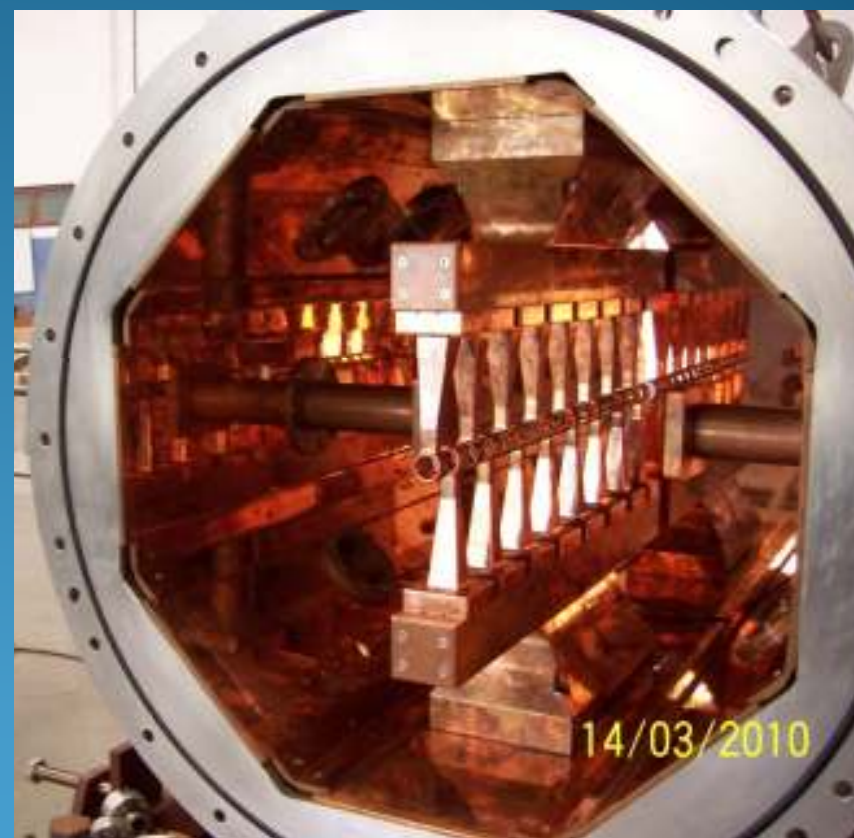


## IH cavity - 3

Frequency : 75.6 MHz

$q/A \geq 1/14$

Energy : 289.1  $\rightarrow$  413.9 keV/u



**All these accelerators are operated as and when required**  
**Transmitters developed by SAMEER, Mumbai**



**Measured Tr. Efficiency :**

**RFQ ~ 90%**

**RFQ-LINAC<sub>1</sub>-LINAC<sub>2</sub> ~ 66%**

**RFQ-LINAC<sub>1</sub>-LINAC<sub>2</sub>-LINAC<sub>3</sub> ~ 50%**



## IH cavity - 4

Frequency : 75.6 MHz

$q/A \geq 1/7$

Energy : 413.9  $\rightarrow$  717.8 keV/u



## IH cavity - 5

Frequency : 75.6 MHz

$q/A \geq 1/7$

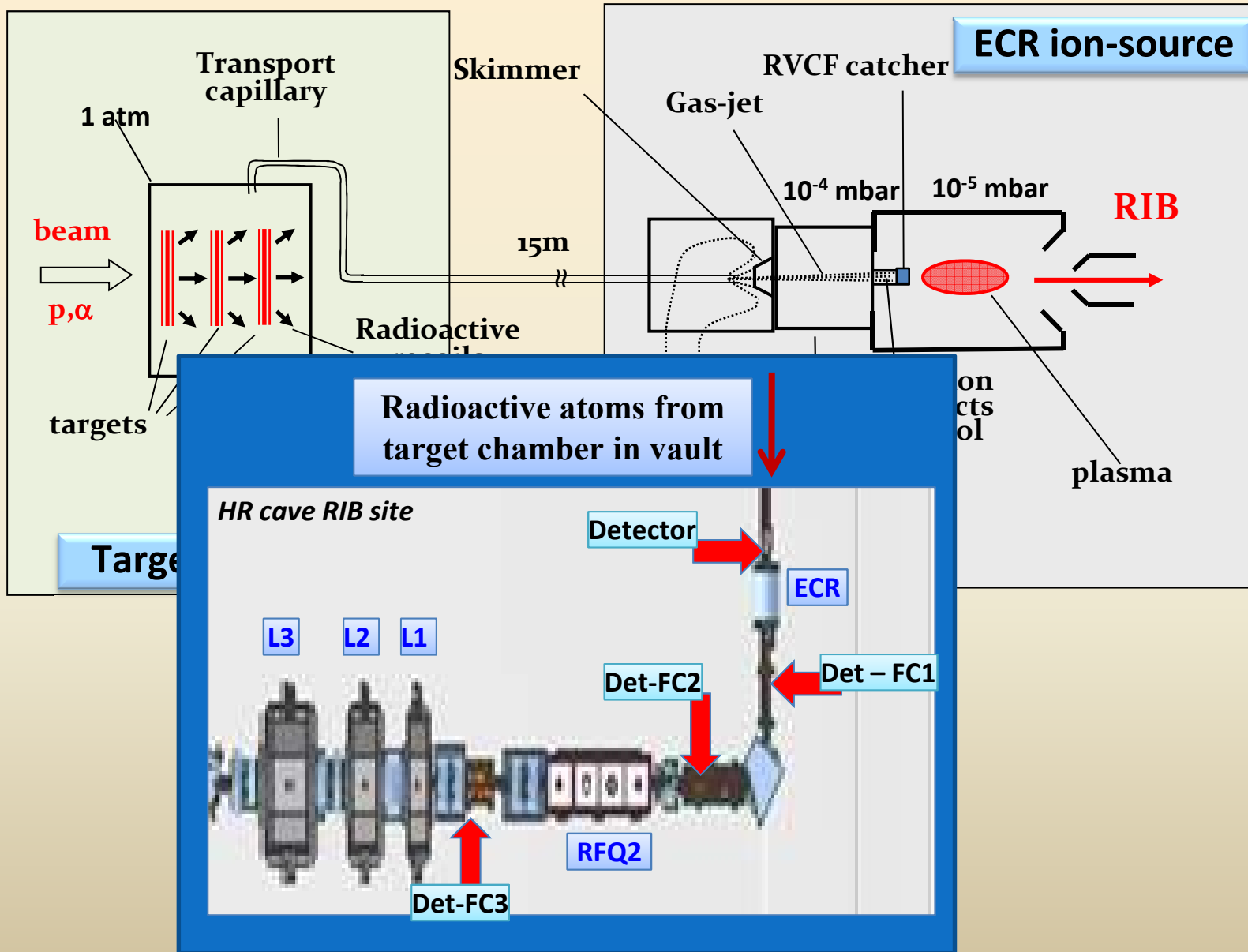
Energy : 717.8  $\rightarrow$  1043 keV/u





Activity	Commissioning
n <sup>+</sup> ECR source	2002
1.7m Long RFQ	2005
3.4m Long RFQ	2008
IH LINAC cavity - 1	2009
IH LINAC cavity - 2	2010
IH LINAC cavity - 3	2011-12
First acceleration of RIB	2012
IH LINAC cavity - 4	2013
1 <sup>+</sup> ECR source - only PMs	2013
Rebuncher 2 & 3	2014
IH LINAC cavity - 5	March 2015

# Production & Acceleration of RIBs



# Production & Acceleration of RIBs

List of RIBs Produced

RIB	Prod. route	T1/2	PPS at FC1	PPS at FC2
$^{42}\text{K}$	$^{40}\text{Ar}(\alpha, \text{pn})$	12.36 hr	$3.1 \times 10^4$	$2.7 \times 10^3$
$^{43}\text{K}$	$^{40}\text{Ar}(\alpha, \text{p})$	22.3 hr	$2.0 \times 10^4$	$1.2 \times 10^3$
$^{41}\text{Ar}$	$^{40}\text{Ar}(\alpha, 2\text{pn})$	109 min	$4.6 \times 10^3$	$1.3 \times 10^3$
$^{14}\text{O}$	$^{14}\text{N}(\text{p}, \text{n})$	71 s	$6.7 \times 10^4$	$5.0 \times 10^3$

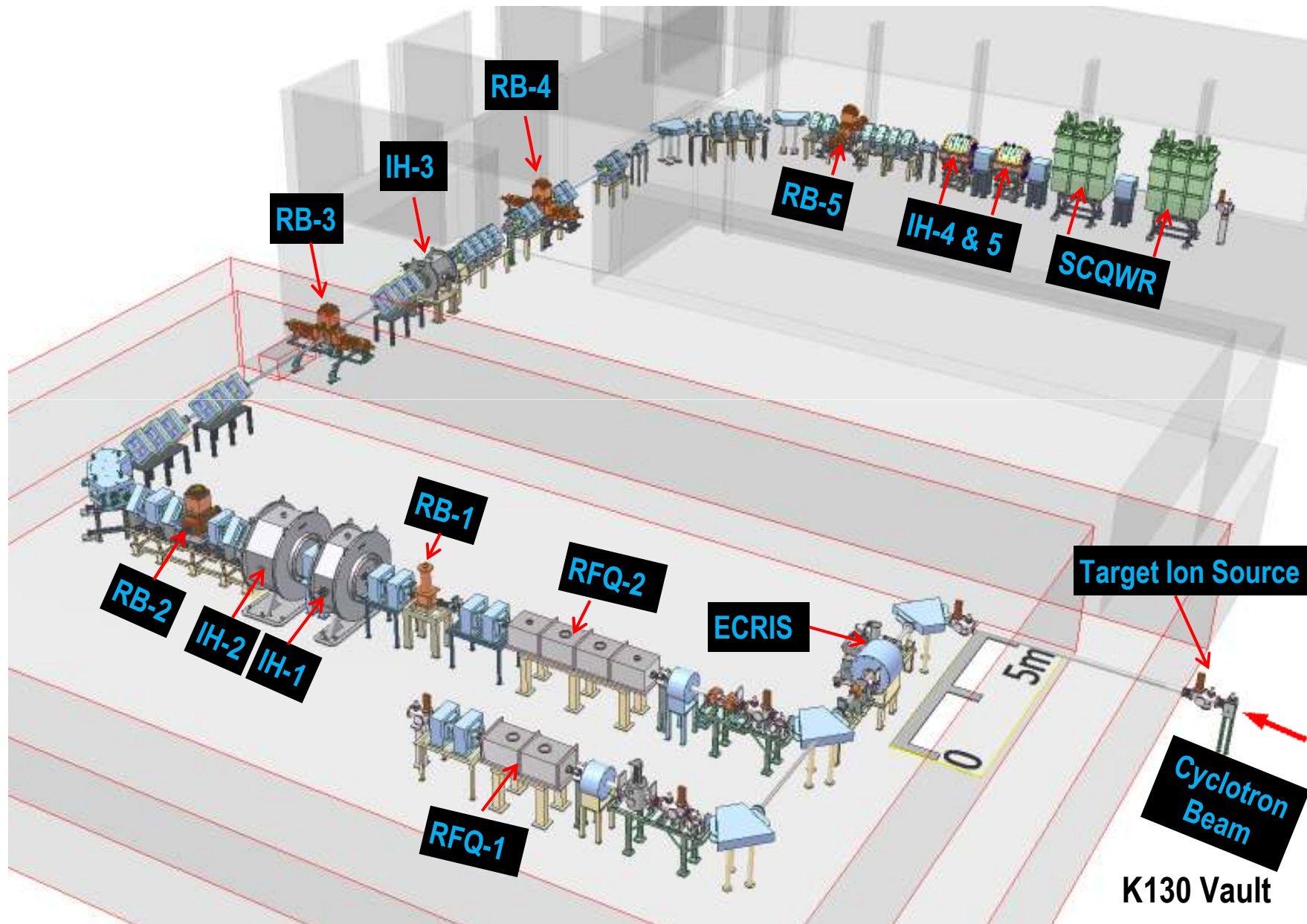
NIM-B317(2013)227

RSI-84(2013)033301

Acceleration of  $^{14}\text{O}$  through RFQ to 1.4 MeV

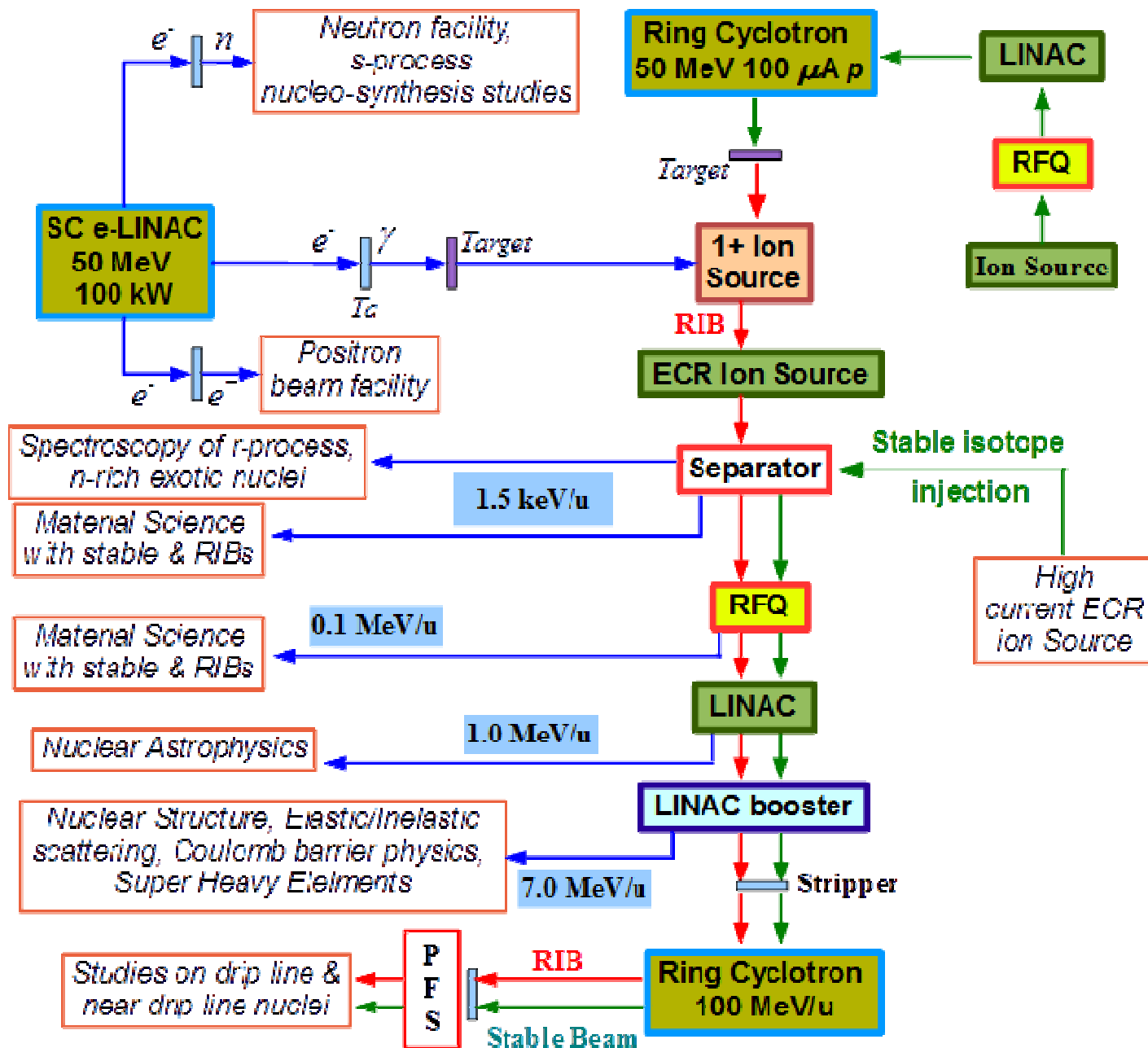
RIB	Prod. route	Primary beam energy (MeV)	T1/2	pps @ ECR exit (FC1)	pps @ before RFQ (FC2)	pps @ after RFQ (FC3)
$^{14}\text{O}$	$^{14}\text{N}(\text{p}, \text{n})$	11	71 s	$6.7 \times 10^4$	$5.0 \times 10^3$	$3.2 \times 10^3$

# Actual Layout of the Facility





# Advanced National Facility for Unstable and Rare Isotope Beams (ANURIB)



e-LINAC for producing n-rich RIBs

Cyclotron for producing p-rich RIBs

Both ISOL & PFS type RIB facility

Both RIB & stable isotope beams

Fragmentation of RIBs for producing near drip-line nuclei

### APPROVED

12 <sup>th</sup> plan allocation	42.15 Cr. ₹
13 <sup>th</sup> plan allocation	30.14 Cr. ₹
<b>Total</b>	<b>72.29 Cr. ₹</b>



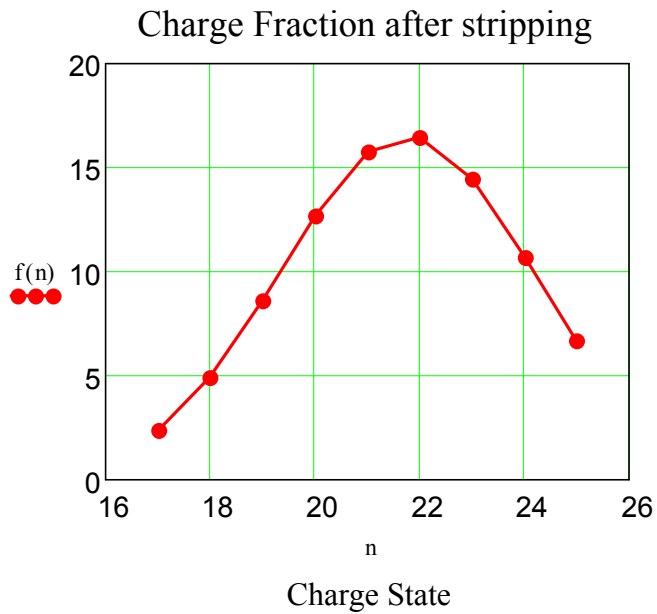
## Acknowledgement :

- RIKEN Accelerator Research Facility (RARF), Japan
- TRIUMF, Vancouver, Canada
- CMERI, Durgapur, India
- SAMEER, Mumbai, India
- SAMEER Centre for Electromagnetics, Chennai, India
- 
- 
-



# Charge Stripping

$$q/A = 1/7 = 0.143$$



Element	"At. No."	"Mass #"	"q-after-stripping"	"Charge fraction"	"(q/A)_new"
"F"	9	17	6	44	0.353
"F"	9	18	6	44	0.333
"Ne"	10	19	6	40	0.316
"Ar"	18	35	9	33	0.257
"K"	19	38	10	33.4	0.263
"Ga"	31	64	14	21.8	0.219
"As"	33	70	14	22.3	0.2
"Ga"	31	78	14	21.8	0.179
"Ge"	32	80	14	22.3	0.175
"As"	33	83	14	22.4	0.169
"Se"	34	85	15	21.8	0.176
"Br"	35	88	15	22.9	0.17
"Kr"	36	90	15	23.3	0.167
"Rb"	37	93	16	22.5	0.172
"Ag"	47	118	20	22.1	0.169
"In"	49	123	21	21.1	0.171
"I"	53	133	22	18.9	0.165
"Xe"	54	135	21	18	0.156
"Cs"	55	138	22	17.1	0.159
"Ba"	56	140	22	16.7	0.157
"La"	57	143	22	16.5	0.154
"Ce"	58	145	22	16	0.152
"Pr"	59	148	22	16.2	0.149
"Nd"	60	150	22	16.4	0.147